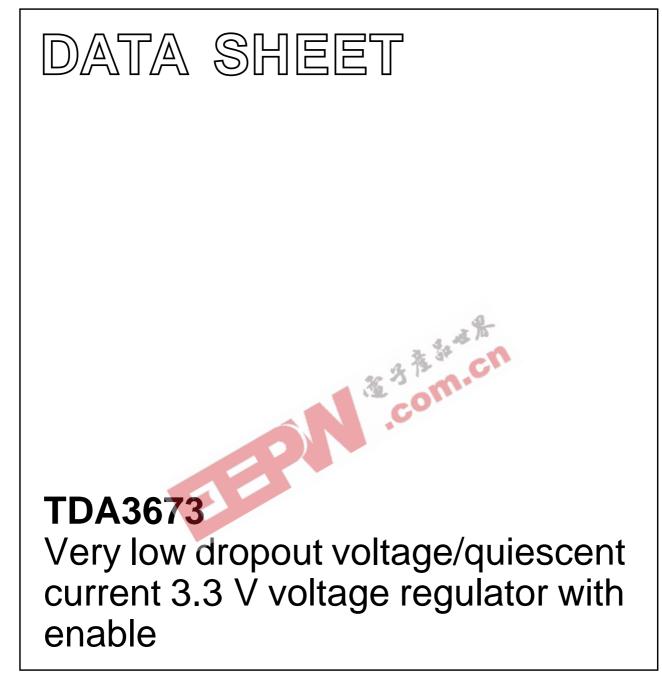
INTEGRATED CIRCUITS



Preliminary specification Supersedes data of 1999 Sep 29 File under Integrated Circuits, IC01 2000 Feb 01



Preliminary specification

Very low dropout voltage/quiescent current 3.3 V voltage regulator with enable

TDA3673

FEATURES

- Fixed 3.3 V, 100 mA regulator with enable function
- Supply voltage range up to 33 V (45 V)
- Very low quiescent current of 15 μA (typical value)
- Very low dropout voltage
- High ripple rejection
- Very high stability:
 - Electrolytic capacitors: Equivalent Series Resistance (ESR) < 38 Ω at $I_{REG} \leq 25$ mA
 - Other capacitors: 100 nF at 200 $\mu A \leq I_{REG} \leq$ 100 mA.
- Pin compatible family TDA3672 to TDA3676
- Protections:
 - Reverse polarity safe (down to -25 V without high reverse current)
 - Negative transient of 50 V ($R_S = 10 \Omega$, t < 100 ms)

- Able to withstand voltages up to 18 V at the output (supply line may be short-circuited)
- ESD protection on all pins
- DC short-circuit safe to ground and V_P of the regulator output
- Temperature protection (at $T_i > 150 \text{ °C}$).

GENERAL DESCRIPTION

The TDA3673 is a fixed 3.3 V voltage regulator with very low dropout voltage and quiescent current, which operates over a wide supply voltage range.

The IC is available as:

- TDA3673T: $V_P \leq$ 33 V, –40 $^\circ C \leq T_{amb} \leq$ +85 $^\circ C$ and SO8 package (non-automotive)
- TDA3673AT: $V_P \leq 45$ V, –40 °C \leq $T_{amb} \leq$ +125 °C and SO8 package (automotive).

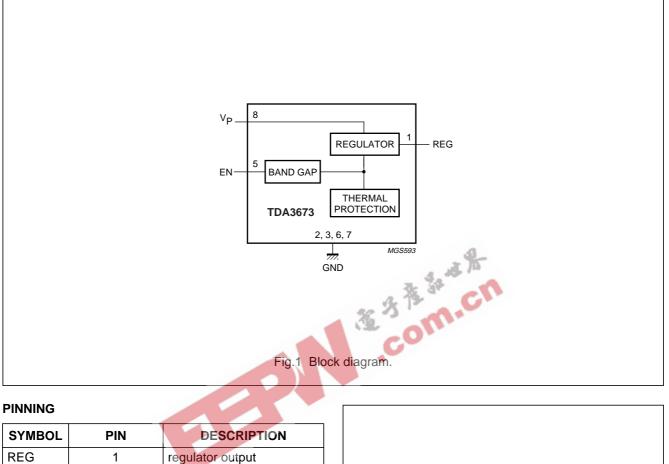
| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--------------------------|---|------|------|------|------|
| Supply | | | | | | • |
| V _P | supply voltage | regulator on | | | | |
| | TDA3673T | | 3 | 14.4 | 33 | V |
| | TDA3673AT | | 3 | 14.4 | 45 | V |
| lq | quiescent supply current | $V_{P} = 14.4 \text{ V}; \text{ I}_{REG} = 0 \text{ mA};$ $V_{I(EN)} = 5 \text{ V}$ | - | 15 | 30 | μA |
| Voltage regula | ator | | | | | |
| V _{REG} | output voltage | $8 \text{ V} \le \text{V}_{P} \le 22 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$ | 3.16 | 3.3 | 3.44 | V |
| | | $6 \text{ V} \leq \text{V}_{P} \leq 45 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$ | 3.13 | 3.3 | 3.47 | V |
| | | $\begin{array}{l} 0.5 \text{ mA} \leq \text{I}_{\text{REG}} \leq 100 \text{ mA}; \\ \text{V}_{\text{P}} = 14.4 \text{ V} \end{array}$ | 3.13 | 3.3 | 3.47 | V |
| V _{REG(drop)} dropout voltage | | $V_{P} = 3.1 \text{ V}; \text{ I}_{REG} = 50 \text{ mA}; \\ T_{amb} \le 85 \text{ °C}$ | - | 0.18 | 0.3 | V |

ORDERING INFORMATION

| TYPE | | PACKAGE | | | | | | |
|-----------|------|---|---------|--|--|--|--|--|
| NUMBER | NAME | DESCRIPTION | VERSION | | | | | |
| TDA3673T | SO8 | plastic small outline package; 8 leads; body width 3.9 mm | SOT96-1 | | | | | |
| TDA3673AT | SO8 | plastic small outline package; 8 leads; body width 3.9 mm | SOT96-1 | | | | | |

QUICK REFERENCE DATA

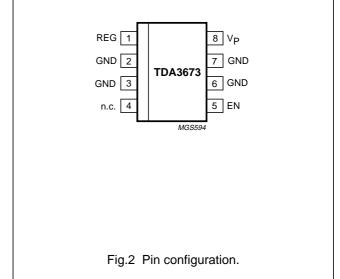
BLOCK DIAGRAM



| REG | 1 | regulator output |
|------|---------------|------------------|
| GND | 2, 3, 6 and 7 | ground; note 1 |
| n.c. | 4 | not connected |
| EN | 5 | enable input |
| VP | 8 | supply voltage |

Note

 All GND pins are connected to the lead frame and can also be used to reduce the total thermal resistance R_{th(j-a)} by soldering these pins to a ground plane. The ground plane on the top side of the PCB acts like a heat spreader.



FUNCTIONAL DESCRIPTION

The TDA3673 is a fixed 3.3 V regulator which can deliver output currents up to 100 mA. The regulator is available in an SO8 package with fused centre pins connected to the lead frame. The regulator is intended for portable, mains, telephone and automotive applications. To increase the lifetime of batteries, a specially built-in clamp circuit keeps the quiescent current of this regulator very low, also in dropout and full load conditions.

The regulator remains operating down to very low supply voltages and below it switches off.

A temperature protection circuit is included, which switches off the regulator output at a junction temperature above 150 $^{\circ}$ C.

A new output circuit guarantees the stability of the regulator for a capacitor output circuit with an ESR up to 20 Ω . If only a 100 nF capacitor is used, the regulator is fully stable when I_{REG} > 200 μA . This is very attractive as the ESR of an electrolytic capacitor increases strongly at low temperatures (no expensive tantalum capacitor is required).

LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | CONDITIONS | MIN. | MAX. | UNIT |
|--------------------|---------------------------------|--|------|------|------|
| VP | supply voltage | | C | | |
| | TDA3673T | 1 36 1 | - | 33 | V |
| | TDA3673AT | A 34 6 | | 45 | V |
| V _{P(rp)} | reverse polarity supply voltage | non-operating | | -25 | V |
| P _{tot} | total power dissipation | temperature of copper area is 25 °C | _ | 4.1 | W |
| T _{stg} | storage temperature | non-operating | -55 | +150 | °C |
| T _{amb} | ambient temperature | operating | | | |
| | TDA3673T | | -40 | +85 | °C |
| | TDA3673AT | | -40 | +125 | °C |
| Tj | junction temperature | operating | -40 | +150 | °C |

THERMAL CHARACTERISTICS

| SYMBOL | PARAMETER | CONDITIONS | VALUE | UNIT |
|----------------------|---|--------------------------|-------|------|
| R _{th(j-a)} | thermal resistance from junction to ambient | in free air; soldered | 125 | K/W |
| R _{th(j-c)} | thermal resistance from junction to case | to centre pins; soldered | 30 | K/W |

QUALITY SPECIFICATION

In accordance with "SNW-FQ-611E".

TDA3673

CHARACTERISTICS

 V_P = 14.4 V; T_{amb} = 25 °C; measured in test circuit of Fig.3; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|-------------------------------|--|---|------|------|------|-----------|
| Supply vol | tage: pin V _P | • | | • | • | |
| VP | supply voltage | regulator operating; note 1 | | | | |
| | TDA3673T | | 3 | 14.4 | 33 | V |
| | TDA3673AT | | 3 | 14.4 | 45 | V |
| lq | quiescent current | $V_P = 14.4 \text{ V}; I_{REG} = 0 \text{ mA};$ $V_{I(EN)} = 0 \text{ V}$ | - | 4 | 15 | μΑ |
| | | $V_P = 14.4 \text{ V}; I_{REG} = 0 \text{ mA};$ $V_{I(EN)} = 5 \text{ V}$ | - | 15 | 30 | μA |
| | | $6 \text{ V} \le \text{V}_{\text{P}} \le 22 \text{ V}; \text{ I}_{\text{REG}} = 10 \text{ mA}$ | _ | 0.2 | 0.5 | mA |
| | | $6 \text{ V} \le \text{V}_{P} \le 22 \text{ V}; \text{ I}_{REG} = 50 \text{ mA}$ | - | 1.4 | 2.5 | mA |
| Enable inp | ut: pin EN | | .0 | | | |
| V _{I(EN)} | enable input voltage | enable off; $V_{REG} \le 0.8 V$ | -1 | _ | +1.0 | V |
| | | enable on; $V_{REG} \ge 3 V$ | 3.0 | - | 18 | V |
| I _{I(EN)} | enable input current | V _{I(EN)} = 5 V | C. | 0.3 | - | μA |
| Regulator of | output: pin REG; note 2 | | | | | |
| V _{REG} | output voltage | $8 \text{ V} \leq \text{V}_{P} \leq 22 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$ | 3.16 | 3.3 | 3.44 | V |
| | | $0.5 \text{ mA} \le I_{\text{REG}} \le 100 \text{ mA}$ | 3.13 | 3.3 | 3.47 | V |
| | | $6 \text{ V} \le \text{V}_{P} \le 45 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$ | 3.13 | 3.3 | 3.47 | V |
| V _{REG(drop)} | dropout voltage | $V_P = 3.1 \text{ V}; \text{ T}_{amb} \le 85 \text{ °C};$ $I_{REG} = 50 \text{ mA}$ | - | 0.18 | 0.3 | V |
| V _{REG(stab)} | long-term output voltage stability | | - | 20 | - | mV/1000 h |
| $\Delta V_{REG(line)}$ | line input regulation voltage | $7 \text{ V} \leq \text{V}_{P} \leq 22 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$ | - | 1 | 30 | mV |
| | | $7 \text{ V} \leq \text{V}_{P} \leq 45 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$ | - | 1 | 50 | mV |
| $\Delta V_{\text{REG(load)}}$ | load output regulation voltage | $0.5 \text{ mA} \le I_{REG} \le 50 \text{ mA}$ | - | 10 | 50 | mV |
| SVRR | supply voltage ripple rejection | upply voltage ripple rejection $f_i = 120 \text{ Hz}; V_{i(ripple)} = 1 \text{ V (RMS)};$ $I_{REG} = 0.5 \text{ mA}$ | | 60 | _ | dB |
| I _{REG(crl)} | current limit | V _{REG} > 2.8 V | 0.17 | 0.25 | - | A |
| I _{LO(rp)} | output leakage current at reverse polarity input | $V_{P} = -15 \text{ V}; V_{REG} \leq 0.3 \text{ V}$ | - | 1 | 500 | μA |

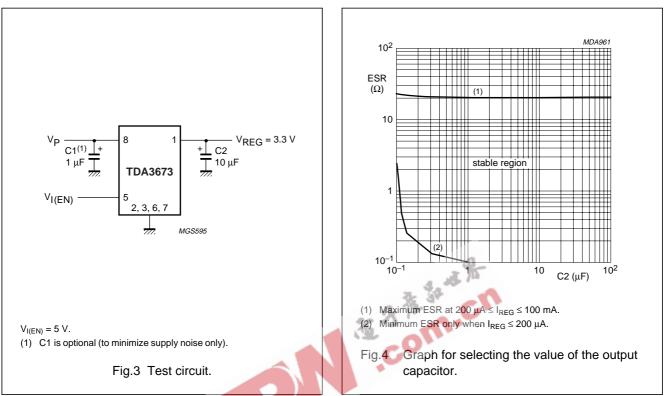
Notes

1. The regulator output will follow V_P if $V_P < V_{REG} + V_{REG(drop)}$.

- 2. Limiting values as applicable for device type:
 - a) TDA3673T: V_P \leq 33 V and -40 °C \leq T_{amb} \leq +85 °C.
 - b) TDA3673AT: $V_P \leq 45$ V and $-40~^\circ C \leq T_{amb} \leq +125~^\circ C.$

TDA3673

TEST AND APPLICATION INFORMATION



Noise

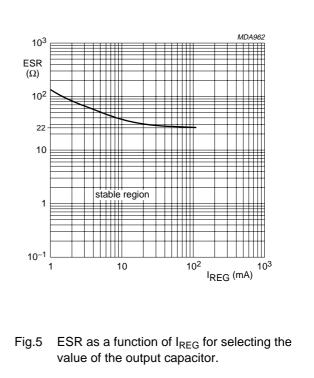
The output noise is determined by the value of the output capacitor. The noise figure is measured at a bandwidth of 10 Hz to 100 kHz (see Table 1).

Table 1 Noise figures

| OUTPUT | NOISE FIGURE (µV) | | | | | | |
|----------------------------------|-------------------|---------------------------|--------------------|--|--|--|--|
| CURRENT I _{REG} (mA) | C2 = 10 μF | C2 = 47 μ F | C2 = 100 μF | | | | |
| 0.5 | 550 | 320 | 300 | | | | |
| 50 | 650 | 400 | 400 | | | | |

Stability

The regulator is stabilized with an external capacitor connected to the output. The value of this capacitor can be selected using the diagrams shown in Figs 4 and 5. The following four examples show the effects of the stabilization circuit using different values for the output capacitor.



TDA3673

EXAMPLE 1

The regulator is stabilized with an electrolytic capacitor of 68 μ F (ESR = 0.5 Ω). At T_{amb} = -40 °C, the capacitor value is decreased to 22 μ F and the ESR is increased to 3.5 Ω . The regulator will remain stable at a temperature of T_{amb} = -40 °C.

EXAMPLE 2

The regulator is stabilized with an electrolytic capacitor of 10 μ F (ESR = 3.3 Ω). At T_{amb} = -40 °C, the capacitor value is decreased to 3 μ F and the ESR is increased to 20 Ω . The regulator will remain stable at a temperature of T_{amb} = -40 °C.

EXAMPLE 3

The regulator is stabilized with a 100 nF MKT capacitor connected to the output. Full stability is guaranteed when the output current is larger then 200 μ A. Because the thermal influence on this capacitor value is almost zero, the regulator will remain stable at a temperature of $T_{amb} = -40$ °C.

EXAMPLE 4

The regulator is stabilized with a 100 nF capacitor in parallel with a electrolytic capacitor of 10 μ F connected to the output.

The regulator is now stable under all conditions and independent of:

- The ESR of the electrolytic capacitor
- The value of the electrolytic capacitor
- The output current.

Application circuits

The maximum output current of the regulator equals:

$$I_{REG(max)} = \frac{150 - T_{amb}}{R_{th(j-a)} \times (V_P - V_{REG})}$$
$$= \frac{150 - T_{amb}}{100 \times (V_P - 3.3)} \text{ (mA)}$$

When $T_{amb} = 21 \text{ °C}$ and $V_P = 14 \text{ V}$, the maximum output current equals 116 mA.

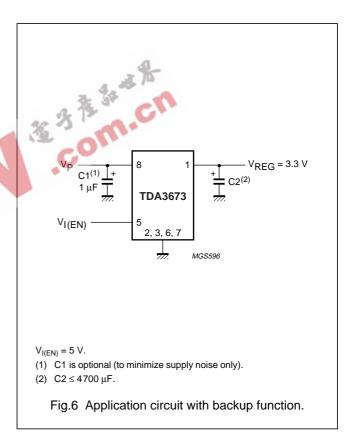
For successful operation of the IC (maximum output current capability) special attention has to be given to the copper area required as heatsink (connected to all GND pins), the thermal capacity of the heatsink and its ability to transfer heat to the external environment. It is possible to reduce the total thermal resistance from 120 to 50 K/W.

APPLICATION CIRCUIT WITH BACKUP FUNCTION

Sometimes a backup function is needed to supply, for example, a microcontroller for a short period of time when the supply voltage spikes to 0 V (or even -1 V).

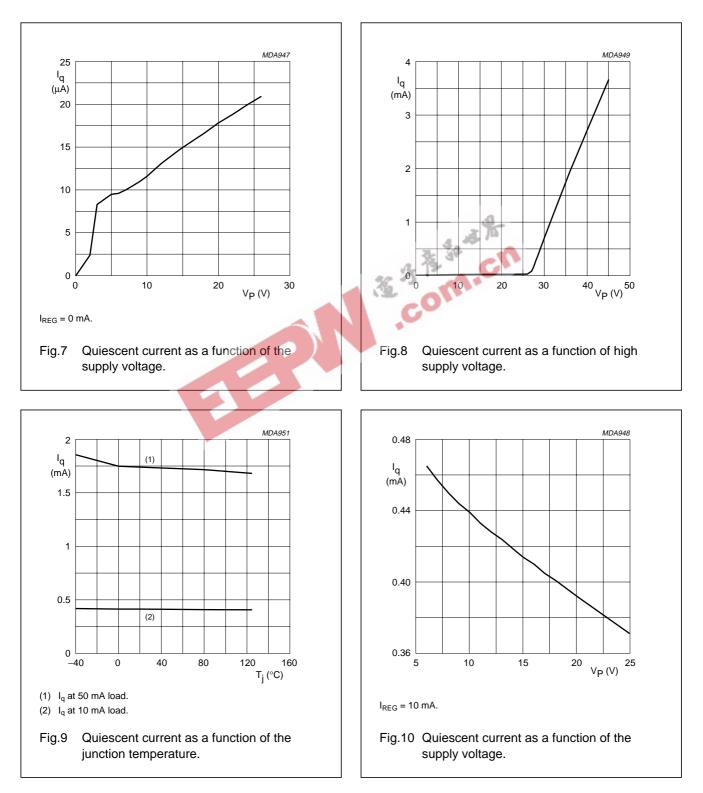
This function can be easily built with the TDA3673 by using a large output capacitor. When the supply voltage is 0 V (or -1 V), only a small current will flow into pin REG from this large output capacitor (a few μ A).

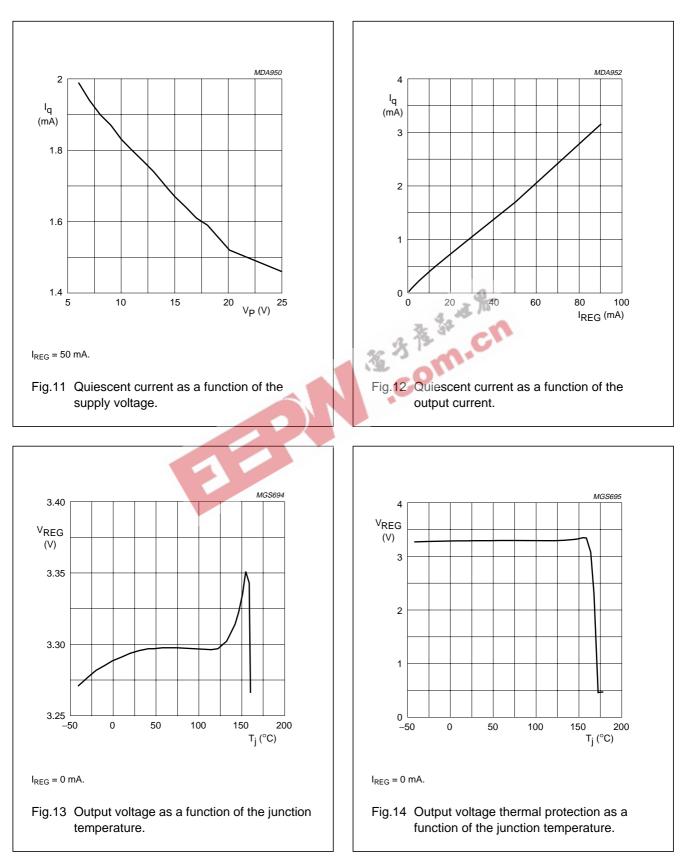
The application circuit is given in Fig.6.



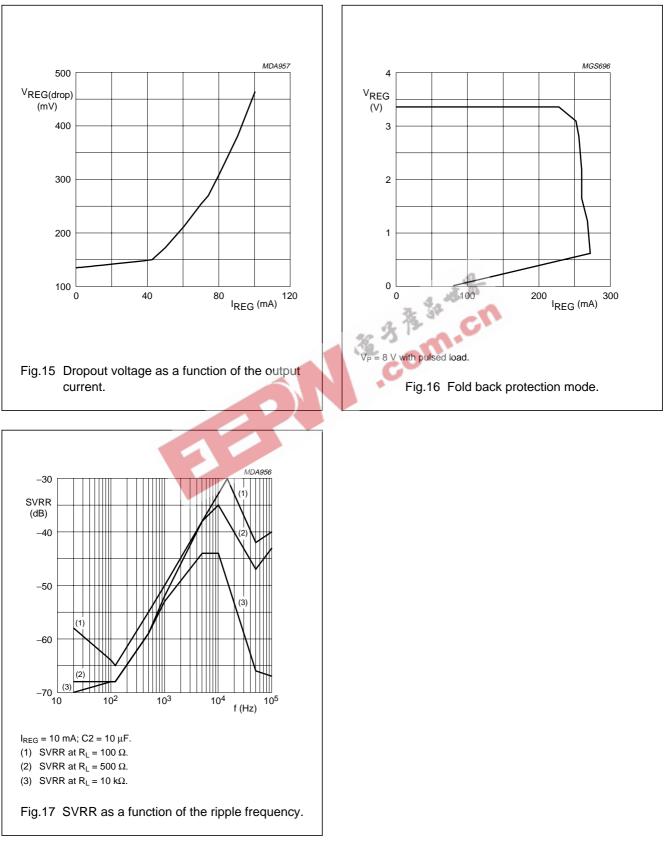
Additional application information

This section gives typical curves for various parameters measured on the TDA3673AT. Standard test conditions are: $V_P = 14.4 \text{ V}$; $T_{amb} = 25 \degree C$.



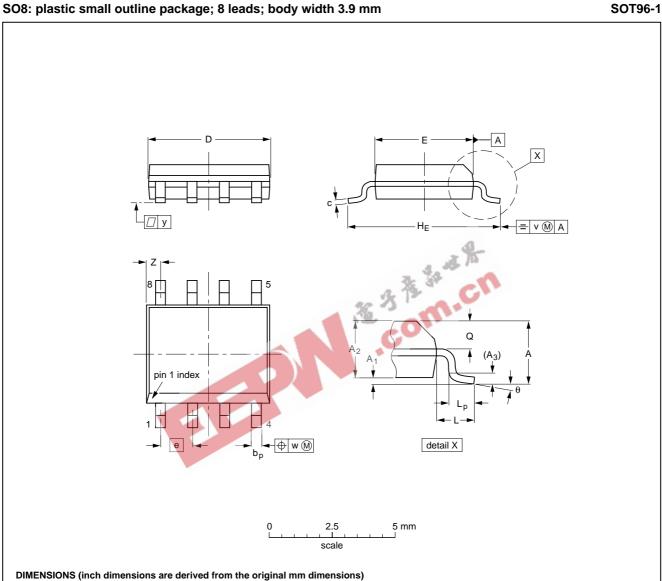


2000 Feb 01



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PACKAGE OUTLINE



TDA3673

| UNIT | A max. | A 1 | A ₂ | Α3 | bp | с | D ⁽¹⁾ | E ⁽²⁾ | е | Η _E | L | Lp | Q | v | w | У | Z ⁽¹⁾ | θ |
|--------|-----------|----------------|----------------|------|--------------|------------------|------------------|------------------|-------|----------------|-------|----------------|----------------|------|------|-------|------------------|----|
| mm | 1.75 | 0.25 0.10 | 1.45 1.25 | 0.25 | 0.49 0.36 | 0.25 0.19 | 5.0 4.8 | 4.0 3.8 | 1.27 | 6.2 5.8 | 1.05 | 1.0 0.4 | 0.7 0.6 | 0.25 | 0.25 | 0.1 | 0.7 0.3 | 8° |
| inches | 0.069 | 0.010 0.004 | 0.057 0.049 | 0.01 | | 0.0100 0.0075 | 0.20 0.19 | 0.16 0.15 | 0.050 | 0.244 0.228 | 0.041 | 0.039 0.016 | 0.028 0.024 | 0.01 | 0.01 | 0.004 | 0.028 0.012 | 0° |

Notes

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

2. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE | | REFER | EUROPEAN | | | | |
|---------|--------|------------|----------|--|------------|---------------------------------|--|
| VERSION | IEC | JEDEC EIAJ | | | PROJECTION | ISSUE DATE | |
| SOT96-1 | 076E03 | MS-012 | | | | 97-05-22 99-12-27 | |

TDA3673

SOLDERING

Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering is not always suitable for surface mount ICs, or for printed-circuit boards with high population densities. In these situations reflow soldering is often used.

Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, infrared/convection heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferable be kept below 230 °C.

Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
 - larger than or equal to 1.27 mm, the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
 - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

• For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 $^\circ\text{C}.$

TDA3673

Suitability of surface mount IC packages for wave and reflow soldering methods

| PACKAGE | SOLDERING METHOD | | | | | |
|---------------------------------|-----------------------------------|-----------------------|--|--|--|--|
| PACKAGE | WAVE | REFLOW ⁽¹⁾ | | | | |
| BGA, SQFP | not suitable | suitable | | | | |
| HLQFP, HSQFP, HSOP, HTSSOP, SMS | not suitable ⁽²⁾ | suitable | | | | |
| PLCC ⁽³⁾ , SO, SOJ | suitable | suitable | | | | |
| LQFP, QFP, TQFP | not recommended ⁽³⁾⁽⁴⁾ | suitable | | | | |
| SSOP, TSSOP, VSO | not recommended ⁽⁵⁾ | suitable | | | | |

Notes

- 1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 2. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
- 3. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 4. Wave soldering is only suitable for LQFP, TQFP and QFP packages with a pitch (e) equal to or larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 5. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

DEFINITIONS

| Data sheet status | |
|---------------------------|---|
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| | |

Limiting values

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

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NOTES



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Printed in The Netherlands

753503/02/pp16

Date of release: 2000 Feb 01

Document order number: 9397 750 06801

SCA 69

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