

## Multi-Turn Surface Mount Miniature 1/4" Square Cermet Trimmers, Fully Sealed



**FEATURES**

- 0.25 W at 85 °C
- Industrial grade
- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- Full sealing
- Tests according to CECC 41 000



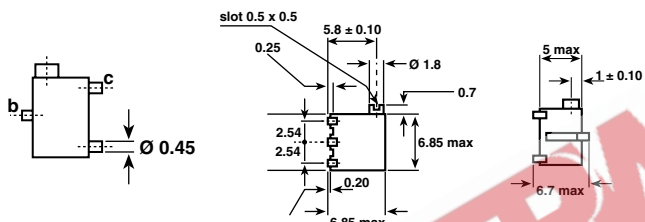
The TS63 multiturn trimmer has been designed for use in PCB surface mounting applications.

Three variations are available according to the positioning of the control screw and contact positions.

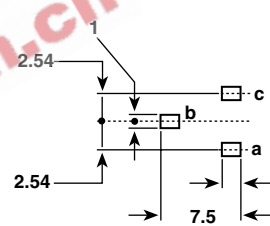
The cermet track gives a high stability performance with an extended ohmic capacity of 10 Ω to 2 MΩ.

**DIMENSIONS** in millimeters

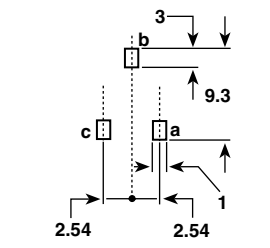
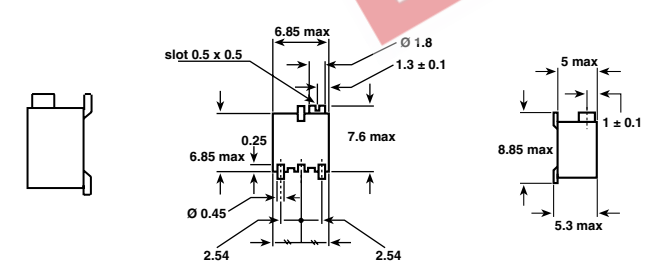
**TS63X**



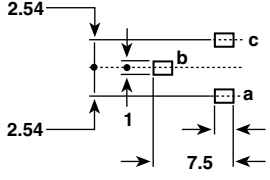
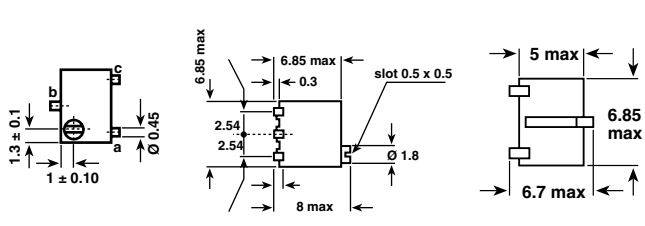
**RECOMMENDED  
SOLDERING AREAS**



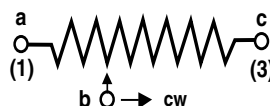
**TS63Z**



**TS63Y**



**CIRCUIT DIAGRAM**



Tolerance unless otherwise specified ± 0.5



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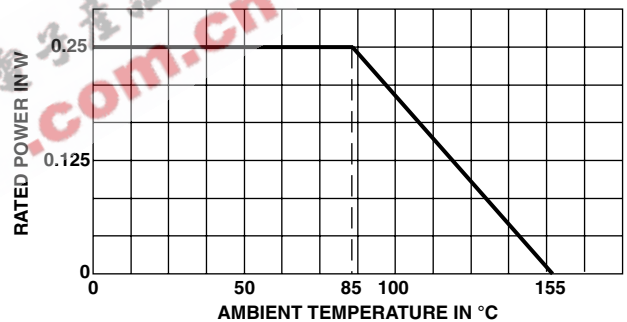
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ELECTRICAL SPECIFICATIONS		
Resistive Element		Cermet
Electrical Travel		13 turns ± 2
Resistance Range		10 Ω to 2 MΩ
Standard Series		1 - 2 - 5
Tolerance	Standard	± 10 %
	On request	± 5 %
Power Rating	Linear	0.25 W at 85 °C
	Logarithmic	not applicable
Temperature Coefficient		See Standard Resistance Element Data
Limiting Element Voltage (Linear Law)		250 V
Contact Resistance Variation		2 % Rn or 2 Ω
End Resistance (Typical)		1 Ω
Dielectric Strength (RMS)		1000 V
Insulation Resistance		10 <sup>6</sup> MΩ

MECHANICAL SPECIFICATIONS

Mechanical Travel	15 turns ± 5
Operating Torque (max. Ncm)	1.5
End Stop Torque	clutch action
Unit Weight (max. g)	0.5
Wiper (actual travel)	Positioned at approx. 50 %

POWER RATING CHART



ENVIRONMENTAL SPECIFICATIONS

Temperature Range	- 55 °C to + 155 °C
Climatic Category	55/125/56
Sealing	sealed container solder immersion IP67

PERFORMANCE						
CECC 41100					TYPICAL VALUES AND DRIFTS	
TESTS	CONDITIONS	$\frac{\Delta RT}{RT}$ (%)	REQUIREMENTS	$\frac{\Delta R_{1-2}}{R_{1-2}}$ (%)	$\frac{\Delta RT}{RT}$ (%)	$\frac{\Delta R_{1-2}}{R_{1-2}}$ (%)
Climatic Sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	± 2 %		± 3 %	± 0.5 %	± 1 %
Long Term Damp Heat	56 days 40 °C 93 % RH	± 2 %	Dielectric strength: 250 V RMS Insulation resistance: > 100 MΩ	± 3 %	± 0.5 %	± 1 %
Rotational Life (Electrical, Mechanical)	200 cycles at rated power	± 2 %	Contact res. variat.: < 3 % Rn		± (2 % + 3 Ω)	Contact res. variat.: < 1 % Rn
Load Life	1000 h at rated power 90'/30' - ambient temp. 85 °C	± 2 %	Contact res. variat.: < 3 % Rn	± 4 %	± 1 %	± 2 %
Thermal Shock	5 cycles - 55 °C to + 125 °C	± 1.5 %		$\frac{\Delta V_{1-2}}{V_{1-3}}$ ± 1 %	± 0.5 %	$\frac{\Delta V_{1-2}}{V_{1-3}}$ < ± 1 %
Shock	50 g at 11 ms 3 successive shocks in 3 directions	± 1 %		± 2 %	± 0.1 %	± 0.2 %
Vibration	10 - 55 Hz 0.75 mm or 10 g for 6 hours	± 1 %		$\frac{\Delta V_{1-2}}{V_{1-3}}$ ± 2 %	± 0.1 %	$\frac{\Delta V_{1-2}}{V_{1-3}}$ < ± 0.2 %

STANDARD RESISTANCE ELEMENT DATA				
STANDARD RESISTANCE VALUES	LINEAR LAW			TYPICAL TCR - 55 °C + 125 °C
	MAX. POWER AT 85 °C	MAX. WORKING VOLTAGE	MAX. CUR. THROUGH WIPER	
Ω	W	V	mA	ppm/°C
10	0.25	1.58	158	± 100
20	↓	2.23	112	
50		3.53	77	
100		5.00	50	
200		7.07	35	
500		11.2	22	
1K		15.8	15.8	
2K		22.3	11.2	
5K		35.3	7.1	
10K		50.0	5.0	
20K		70.7	3.5	
25K	79.0	3.2		
50K	112	2.2		
100K	158	1.6		
200K	0.25	224	1.1	
250K	0.25	250	1.1	
500K	0.13	250	0.50	
1M	0.06	250	0.25	
2M	0.03	250	0.125	

**MARKING**

Printed: VISHAY trademark, model, style, ohmic value (in Ω, kΩ, MΩ), tolerance (in %) only if non standard, manufacturing date, marking of terminal 3.

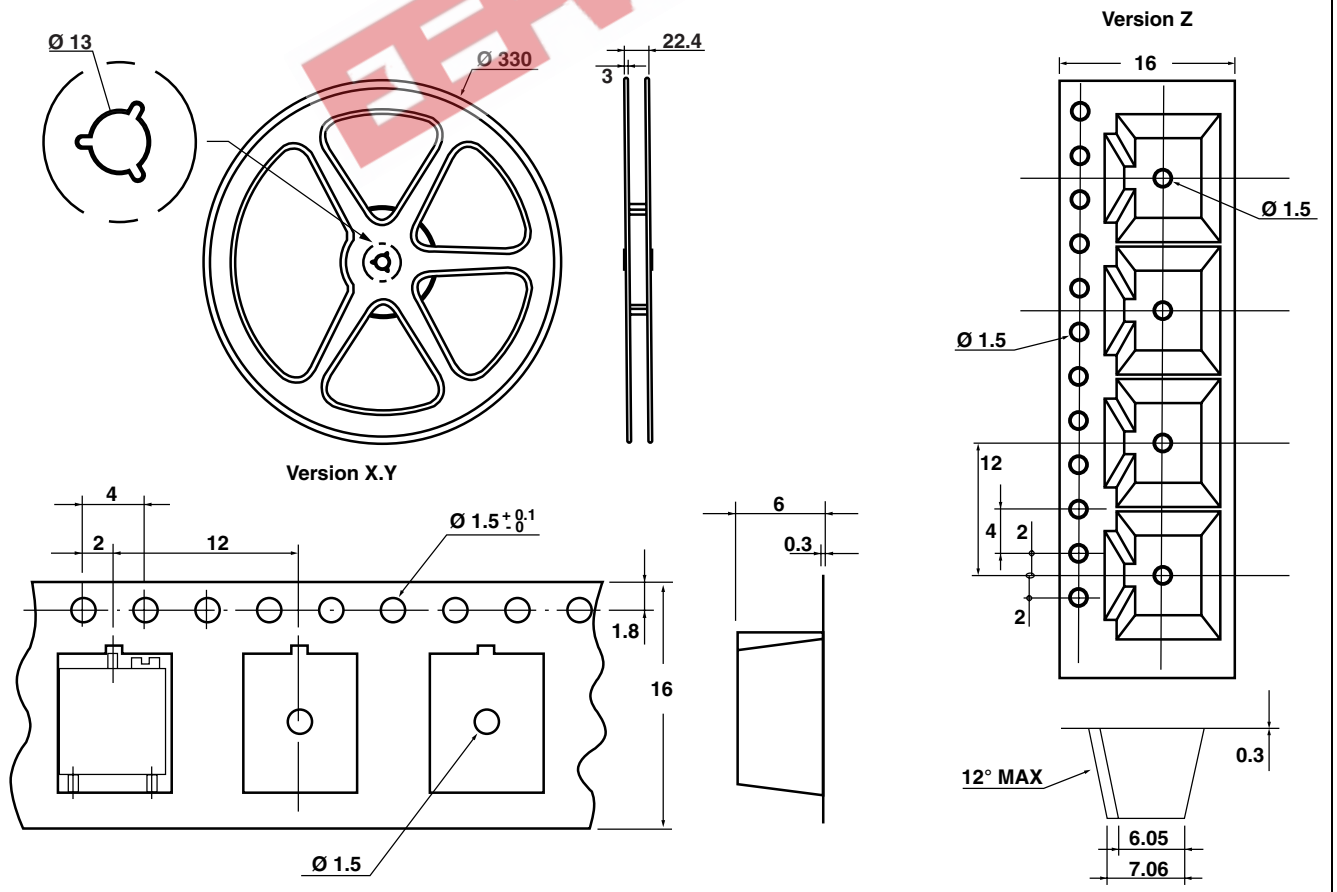
**SOLDERING RECOMMENDATION**

Soldering cycle: 10 s at 220 °C max or with an 40 W iron: 3 s at 350 °C

Soldering is recommended by reflow or vapour phase.

**PACKAGING**

- X, Y and Z types: on tape and reel (Dia. 330 mm) of 500 pieces, code TR500.
- On request in magazine pack by 50 pieces (Tube) code TU.





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Vishay Sfernice

ORDERING INFORMATION					
TS63 MODEL	Y STYLE	500 kΩ OHMIC VALUE	± 10 % TOLERANCE	TR500 PACKAGING	e3 LEAD FINISH
				TR500: Tape and reel On request: TU50: Tube	e3: pure Sn

SAP PART NUMBERING GUIDELINES														
T	S	6	3	Y	5	0	4	K	R	1	0			
MODEL				STYLE	OHMIC VALUE			TOL	PACKAGING CODE			SPECIAL (IF APPLICABLE)		
See the end of this data book for conversion tables														





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