Xicor®

1M   **X28HT010**   **128K x 8 Bit**

High Temperature, 5 Volt, Byte Alterable E²PROM

FEATURES

- **175°C Full Functionality**
- **Simple Byte and Page Write**
  - **—Single 5V Supply**
  - **—Self-Timed**
    - **—No Erase Before Write**
    - **—No Complex Programming Algorithms**
    - **—No Overerase Problem**
- **Highly Reliable Direct Write™ Cell**
  - **—Endurance: 10,000 Write Cycles**
  - **—Data Retention: 100 Years**
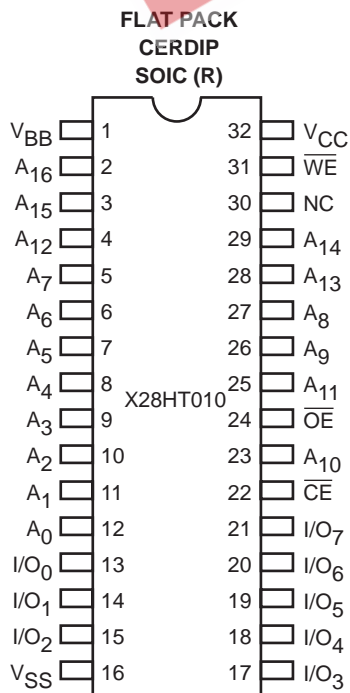 - **—Higher Temperature Functionality is Possible by Operating in the Byte Mode.**

DESCRIPTION

The Xicor X28HT010 is a 128K x 8 E²PROM, fabricated with Xicor's proprietary, high performance, floating gate CMOS technology which provides Xicor products superior high temperature performance characteristics. Like all Xicor programmable non-volatile memories the X28HT010 is a 5V only device. The X28HT010 features the JEDEC approved pinout for byte-wide memories, compatible with industry standard EPROMs.
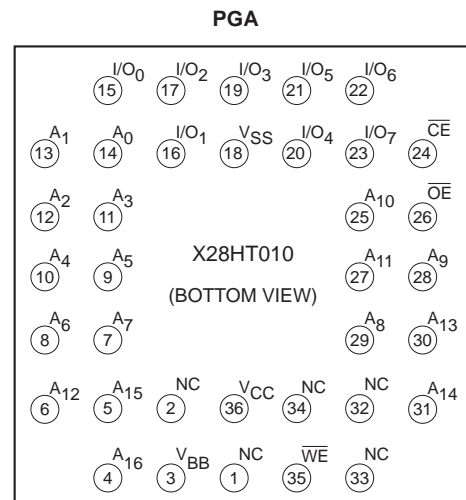
The X28HT010 supports a 256-byte page write operation, effectively providing a 19µs/byte write cycle and enabling the entire memory to be typically written in less than 2.5 seconds.

Xicor E²PROMs are designed and tested for applications requiring extended endurance. Data retention is specified to be greater than 100 years.

PIN CONFIGURATIONS

FLAT PACK
CERDIP
SOIC (R)

Pin			Pin
V_{BB}	1	32	V_{CC}
A_{16}	2	31	$\overline{WE}$
A_{15}	3	30	NC
A_{12}	4	29	A_{14}
A_7	5	28	A_{13}
A_6	6	27	A_8
A_5	7	26	A_9
A_4	8	25	A_{11}
A_3	9	24	$\overline{OE}$
A_2	10	23	A_{10}
A_1	11	22	$\overline{CE}$
A_0	12	21	I/O_7
I/O_0	13	20	I/O_6
I/O_1	14	19	I/O_5
I/O_2	15	18	I/O_4
V_{SS}	16	17	I/O_3

X28HT010

6613 FHD F02

PGA

X28HT010
(BOTTOM VIEW)

Pin	Signal
(15)	I/O_0
(17)	I/O_2
(19)	I/O_3
(21)	I/O_5
(22)	I/O_6
(13)	A_1
(14)	A_0
(16)	I/O_1
(18)	V_{SS}
(20)	I/O_4
(23)	I/O_7
(24)	$\overline{CE}$
(12)	A_2
(11)	A_3
(25)	A_{10}
(26)	$\overline{OE}$
(10)	A_4
(9)	A_5
(27)	A_{11}
(28)	A_9
(8)	A_6
(7)	A_7
(29)	A_8
(30)	A_{13}
(6)	A_{12}
(5)	A_{15}
(2)	NC
(36)	V_{CC}
(34)	NC
(32)	NC
(31)	A_{14}
(4)	A_{16}
(3)	V_{BB}
(1)	NC
(35)	$\overline{WE}$
(33)	NC

6613 FHD F21

Characteristics subject to change without notice

X28HT010

PIN DESCRIPTIONS

Addresses (A_0–A_{16})

The Address inputs select an 8-bit memory location during a read or write operation.

Chip Enable ($\overline{CE}$)

The Chip Enable input must be LOW to enable all read/write operations. When $\overline{CE}$ is HIGH, power consumption is reduced.

Output Enable ($\overline{OE}$)

The Output Enable input controls the data output buffers and is used to initiate read operations.

Data In/Data Out (I/O_0–I/O_7)

Data is written to or read from the X28HT010 through the I/O pins.

Write Enable ($\overline{WE}$)

The Write Enable input controls the writing of data to the X28HT010.

Back Bias Voltage (V_{BB})

It is required to provide -3V on pin 1. This negative voltage improves higher temperature functionality.

PIN NAMES

Symbol	Description
A_0–A_{16}	Address Inputs
I/O_0–I/O_7	Data Input/Output
$\overline{WE}$	Write Enable
$\overline{CE}$	Chip Enable
$\overline{OE}$	Output Enable
V_{BB}	–3V
V_{CC}	+5V
V_{SS}	Ground
NC	No Connect

6613 PGM T01

FUNCTIONAL DIAGRAM

6613 FHD F01
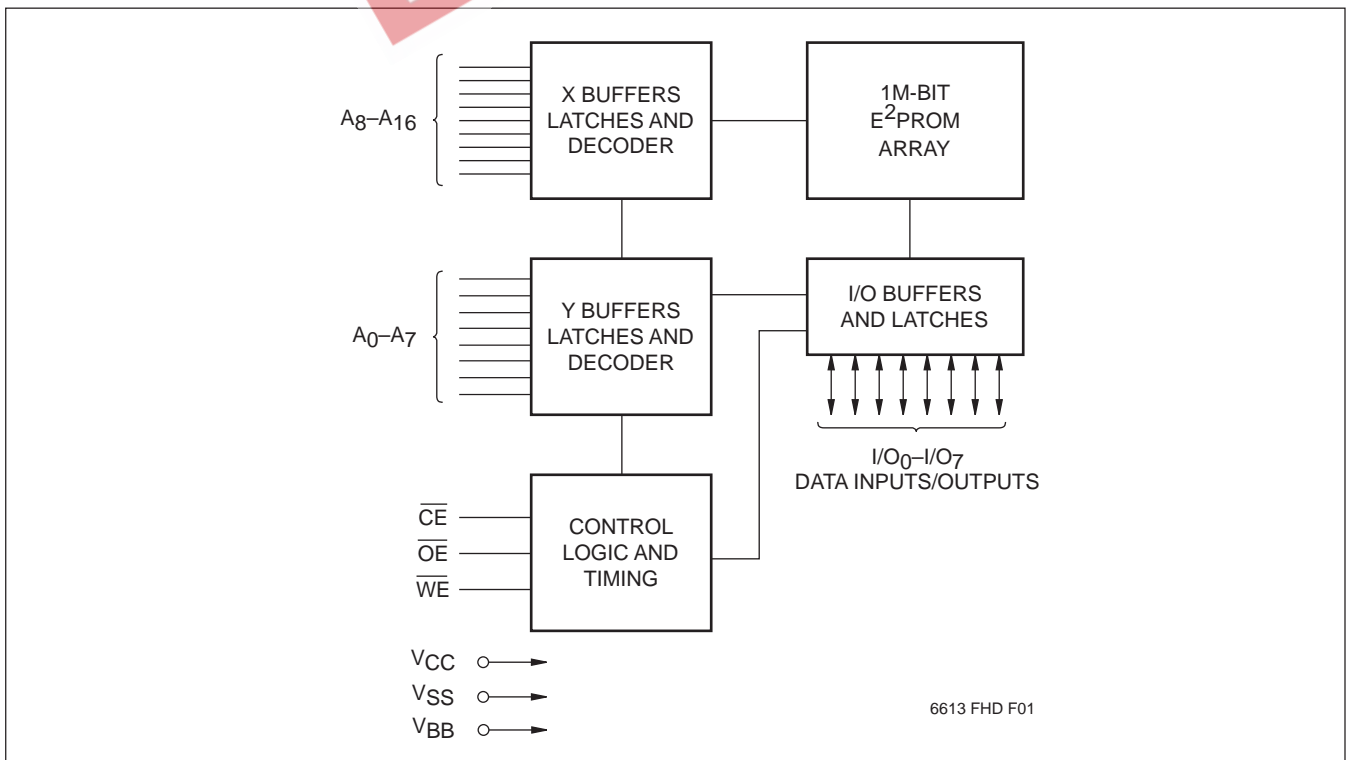
X28HT010

DEVICE OPERATION

Read

Read operations are initiated by both $\overline{OE}$ and $\overline{CE}$ LOW. The read operation is terminated by either $\overline{CE}$ or $\overline{OE}$ returning HIGH. This two line control architecture eliminates bus contention in a system environment. The data bus will be in a high impedance state when either $\overline{OE}$ or $\overline{CE}$ is HIGH.

Write

Write operations are initiated when both $\overline{CE}$ and $\overline{WE}$ are LOW and $\overline{OE}$ is HIGH. The X28HT010 supports both a $\overline{CE}$ and $\overline{WE}$ controlled write cycle. That is, the address is latched by the falling edge of either $\overline{CE}$ or $\overline{WE}$, whichever occurs last. Similarly, the data is latched internally by the rising edge of either $\overline{CE}$ or $\overline{WE}$, whichever occurs first. A byte write operation, once initiated, will automatically continue to completion, typically within 5ms.

Page Write Operation

The page write feature of the X28HT010 allows the entire memory to be written in 5 seconds. Page write allows two to two hundred fifty-six bytes of data to be consecutively written to the X28HT010 prior to the commencement of the internal programming cycle. The host can fetch data from another device within the system during a page write operation (change the source address), but the page address (A_8 through A_{16}) for each subsequent valid write cycle to the part during this operation must be the same as the initial page address.

The page write mode can be initiated during any write operation. Following the initial byte write cycle, the host can write an additional one to two hundred fifty-six bytes in the same manner as the first byte was written. Each successive byte load cycle, started by the $\overline{WE}$ HIGH to LOW transition, must begin within 100µs of the falling edge of the preceding $\overline{WE}$. If a subsequent $\overline{WE}$ HIGH to LOW transition is not detected within 100µs, the internal automatic programming cycle will commence. There is no page write window limitation. Effectively the page write window is infinitely wide, so long as the host continues to access the device within the byte load cycle time of 100µs.

HARDWARE DATA PROTECTION

The X28HT010 provides three hardware features that protect nonvolatile data from inadvertent writes.

- Noise Protection—A $\overline{WE}$ pulse less than 10ns will not initiate a write cycle.

- Default V_{CC} Sense—All functions are inhibited when V_{CC} is ≤3.4V.

- Write inhibit—Holding either $\overline{OE}$ LOW, $\overline{WE}$ HIGH, or $\overline{CE}$ HIGH will prevent an inadvertent write cycle during power-up and power-down, maintaining data integrity.

SYSTEM CONSIDERATIONS

Because the X28HT010 is frequently used in large memory arrays it is provided with a two line control architecture for both read and write operations. Proper usage can provide the lowest possible power dissipation and eliminate the possibility of contention where multiple I/O pins share the same bus.

It has been demonstrated that markedly higher temperature performance can be obtained from this device if $\overline{CE}$ is left enabled throughout the read and write operation.

To gain the most benefit it is recommended that $\overline{CE}$ be decoded from the address bus and be used as the primary device selection input. Both $\overline{OE}$ and $\overline{WE}$ would then be common among all devices in the array. For a read operation this assures that all deselected devices are in their standby mode and that only the selected device(s) is outputting data on the bus.

Because the X28HT010 has two power modes, standby and active, proper decoupling of the memory array is of prime concern. Enabling $\overline{CE}$ will cause transient current spikes. The magnitude of these spikes is dependent on the output capacitive loading of the I/Os. Therefore, the larger the array sharing a common bus, the larger the transient spikes. The voltage peaks associated with the current transients can be suppressed by the proper selection and placement of decoupling capacitors. As a minimum, it is recommended that a 0.1µF high frequency ceramic capacitor be used between V_{CC} and V_{SS} at each device. Depending on the size of the array, the value of the capacitor may have to be larger.

In addition, it is recommended that a 4.7µF electrolytic bulk capacitor be placed between V_{CC} and V_{SS} for each eight devices employed in the array. This bulk capacitor is employed to overcome the voltage droop caused by the inductive effects of the PC board traces.

X28HT010

ABSOLUTE MAXIMUM RATINGS*

Temperature under Bias
   X28HT010 .... –55°C to +175°C
Voltage on any Pin with
   Respect to V_{SS} .... –1V to +7V
D.C. Output Current 5mA
Lead Temperature
   (Soldering, 10 seconds) .... 300°C

*COMMENT

Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and the functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

RECOMMEND OPERATING CONDITIONS

Temperature	Min.	Max.
High Temp.	–40°C	+175°C

6613 PGM T02.2

Supply Voltages	Limits
X28HT010	5V ±5%
Back Bias Voltage: v	–3V ±10%

6613 PGM T03.1

D.C. OPERATING CHARACTERISTICS (Over the recommended operating conditions, unless otherwise specified.)

Symbol	Parameter	Limits		Units	Test Conditions
		Min.	Max.		
I_{CC}	V_{CC} Current (Active) (TTL Inputs)		50	mA	$\overline{CE} = \overline{OE} = V_{IL}$, $\overline{WE} = V_{IH}$, All I/O's = Open, Address Inputs = .4V/2.4V Levels @ f = 5MHz
I_{SB1}	V_{CC} Current (Standby) (TTL Inputs)		3	mA	$\overline{CE} = V_{IH}$, $\overline{OE} = V_{IL}$ All I/O's = Open, Other Inputs = V_{IH}
I_{LI}	Input Leakage Current		20	µA	$V_{IN} = V_{SS}$ to V_{CC}
I_{LO}	Output Leakage Current		20	µA	$V_{OUT} = V_{SS}$ to V_{CC}, $\overline{CE} = V_{IH}$
V_{IL}[(1)]	Input LOW Voltage	–1	0.6	V	
V_{IH}[(1)]	Input HIGH Voltage	2.2	V_{CC} + 1	V	
V_{OL}	Output LOW Voltage		0.5	V	$I_{OL} = 1mA$
V_{OH}	Output HIGH Voltage	2.6		V	$I_{OH} = –400µA$
I_{BB}	Back Bias Current		200	µA	$V_{BB} = –3V ±10\%$

Notes: (1) V_{IL} min. and V_{IH} max. are for reference only and are not tested.

6613 PGM T04.2

X28HT010

POWER-UP TIMING

Symbol	Parameter	Max.	Units
t_{PUR}[2]	Power-up to Read Operation	100	μs
t_{PUW}[2]	Power-up to Write Operation	5	ms

6613 PGM T05

CAPACITANCE $T_A = +25°C$, $f = 1MHz$, $V_{CC} = 5V$

Symbol	Parameter	Max.	Units	Test Conditions
$C_{I/O}$[2]	Input/Output Capacitance	10	pF	$V_{I/O} = 0V$
C_{IN}[2]	Input Capacitance	10	pF	$V_{IN} = 0V$

6613 PGM T06.1

ENDURANCE AND DATA RETENTION

Parameter	Min.	Max.	Units
Endurance	10,000		Cycles per Byte
Data Retention	100		Years

6613 PGM T07

A.C. CONDITIONS OF TEST

Input Pulse Levels	0V to 3V
Input Rise and Fall Times	10ns
Input and Output Timing Levels	1.5V

6613 PGM T08.1

MODE SELECTION

$\overline{CE}$	$\overline{OE}$	$\overline{WE}$	Mode	I/O	Power
L	L	H	Read	D_{OUT}	Active
L	H	L	Write	D_{IN}	Active
H	X	X	Standby and Write Inhibit	High Z	Standby
X	L	X	Write Inhibit	—	—
X	X	H	Write Inhibit	—	—

6613 PGM T09

EQUIVALENT A.C. LOAD CIRCUIT

6613 FHD F04.3

SYMBOL TABLE

WAVEFORM	INPUTS	OUTPUTS
	Must be steady	Will be steady
	May change from LOW to HIGH	Will change from LOW to HIGH
	May change from HIGH to LOW	Will change from HIGH to LOW
	Don't Care: Changes Allowed	Changing: State Not Known
	N/A	Center Line is High Impedance
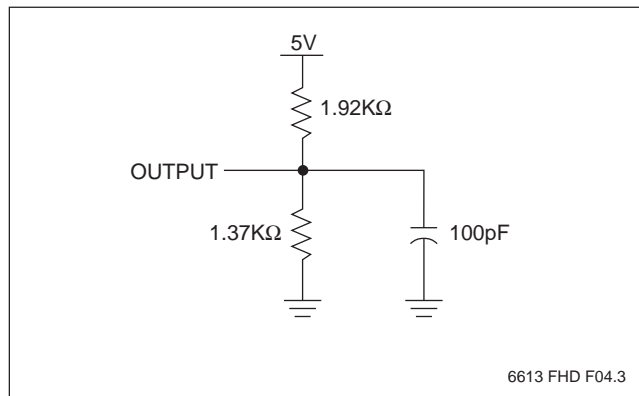
Note: (2) This parameter is periodically sampled and not 100% tested.

X28HT010

A.C. CHARACTERISTICS (Over the recommended operating conditions, unless otherwise specified.)

Read Cycle Limits

Symbol	Parameter	X28HT010-20		X28HT010-25		Units
		Min.	Max.	Min.	Max.	
t_{RC}	Read Cycle Time	200		250		ns
t_{CE}	Chip Enable Access Time		200		250	ns
t_{AA}	Address Access Time		200		250	ns
t_{OE}	Output Enable Access Time		50		50	ns
t_{LZ}[3]	$\overline{CE}$ LOW to Active Output	0		0		ns
t_{OLZ}[3]	$\overline{OE}$ LOW to Active Output	0		0		ns
t_{HZ}[3]	$\overline{CE}$ HIGH to High Z Output		50		50	ns
t_{OHZ}[3]	$\overline{OE}$ HIGH to High Z Output		50		50	ns
t_{OH}	Output Hold from Address Change		0		0	ns

6613 PGM T10.2

Read Cycle
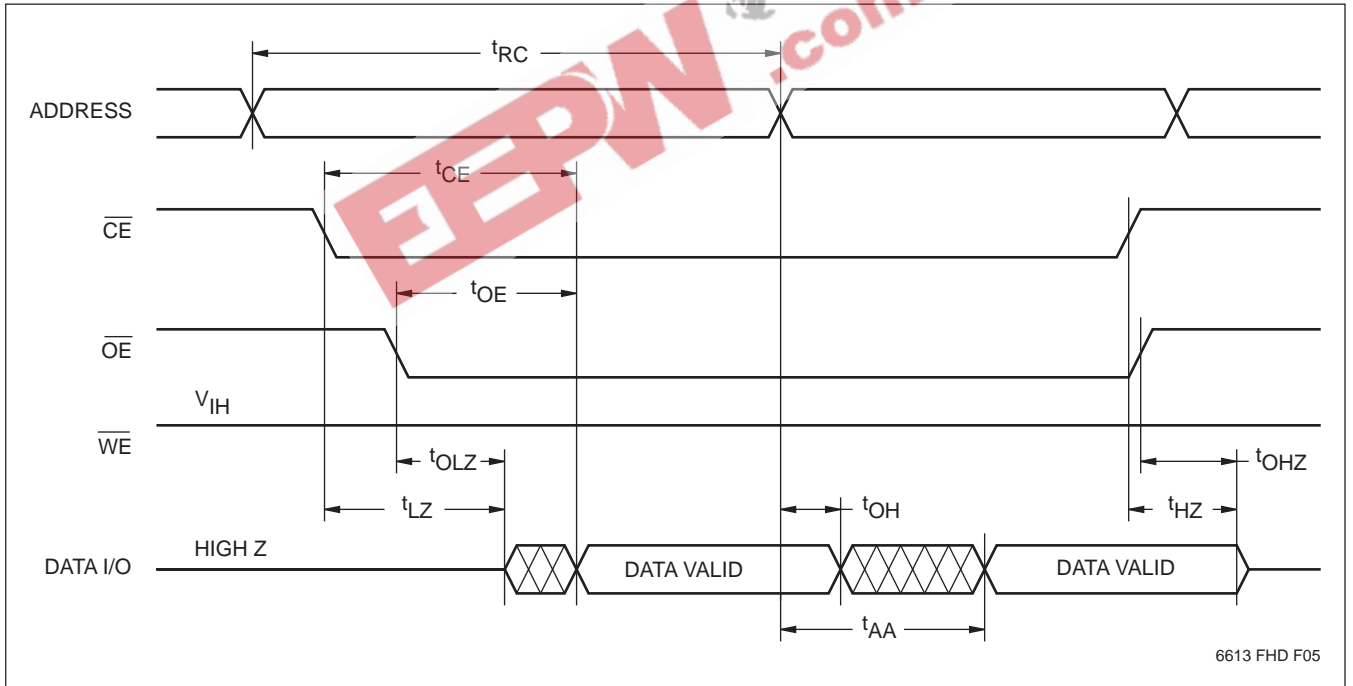
6613 FHD F05

Note: (3) t_{LZ} min., t_{HZ}, t_{OLZ} min., and t_{OHZ} are periodically sampled and not 100% tested. t_{HZ} max. and t_{OHZ} max. are measured, with C_L = 5pF, from the point when $\overline{CE}$ or $\overline{OE}$ return HIGH (whichever occurs first) to the time when the outputs are no longer driven.

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Write Cycle Limits

Symbol	Parameter	Min.	Max.	Units
t_{WC}[4]	Write Cycle Time		10	ms
t_{AS}	Address Setup Time	20		ns
t_{AH}	Address Hold Time	100		ns
t_{CS}	Write Setup Time	0		ns
t_{CH}	Write Hold Time	0		ns
t_{CW}	$\overline{CE}$ Pulse Width	200		ns
t_{OES}	$\overline{OE}$ HIGH Setup Time	10		ns
t_{OEH}	$\overline{OE}$ HIGH Hold Time	10		ns
t_{WP}	$\overline{WE}$ Pulse Width	200		ns
t_{WPH}	$\overline{WE}$ HIGH Recovery	200		ns
t_{DV}	Data Valid		1	µs
t_{DS}	Data Setup	100		ns
t_{DH}	Data Hold	25		ns
t_{DW}	Delay to Next Write	10		µs
t_{BLC}	Byte Load Cycle	0.4	100	µs

6613 PGM T11.1

$\overline{WE}$ Controlled Write Cycle
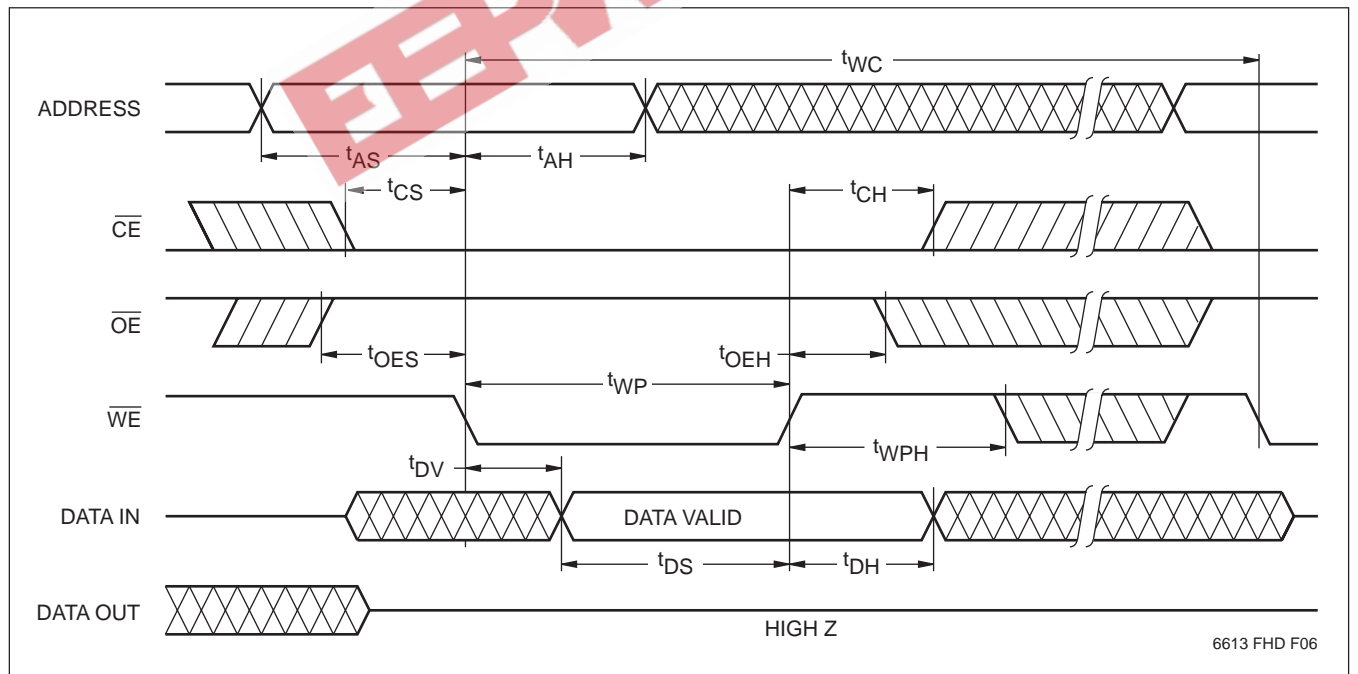
6613 FHD F06

Notes: (4) t_{WC} is the minimum cycle time to be allowed from the system perspective unless polling techniques are used. It is the maximum time the device requires to complete internal write operation.

X28HT010

$\overline{\text{CE}}$ Controlled Write Cycle

6613 FHD F07

Page Write Cycle

*For each successive write within the page write operation, A_8–A_{16} should be the same or writes to an unknown address could occur.
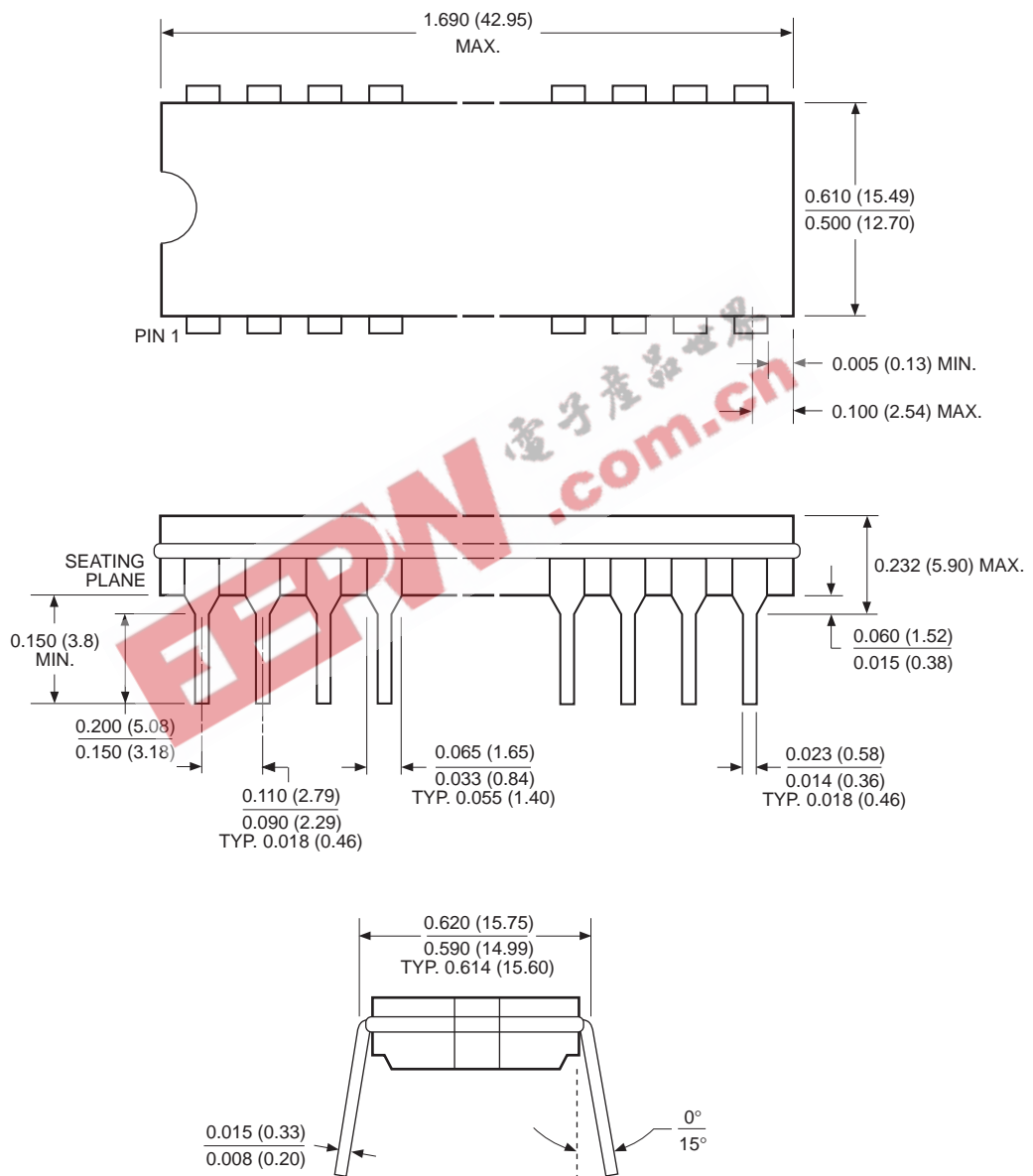
6613 FHD F08
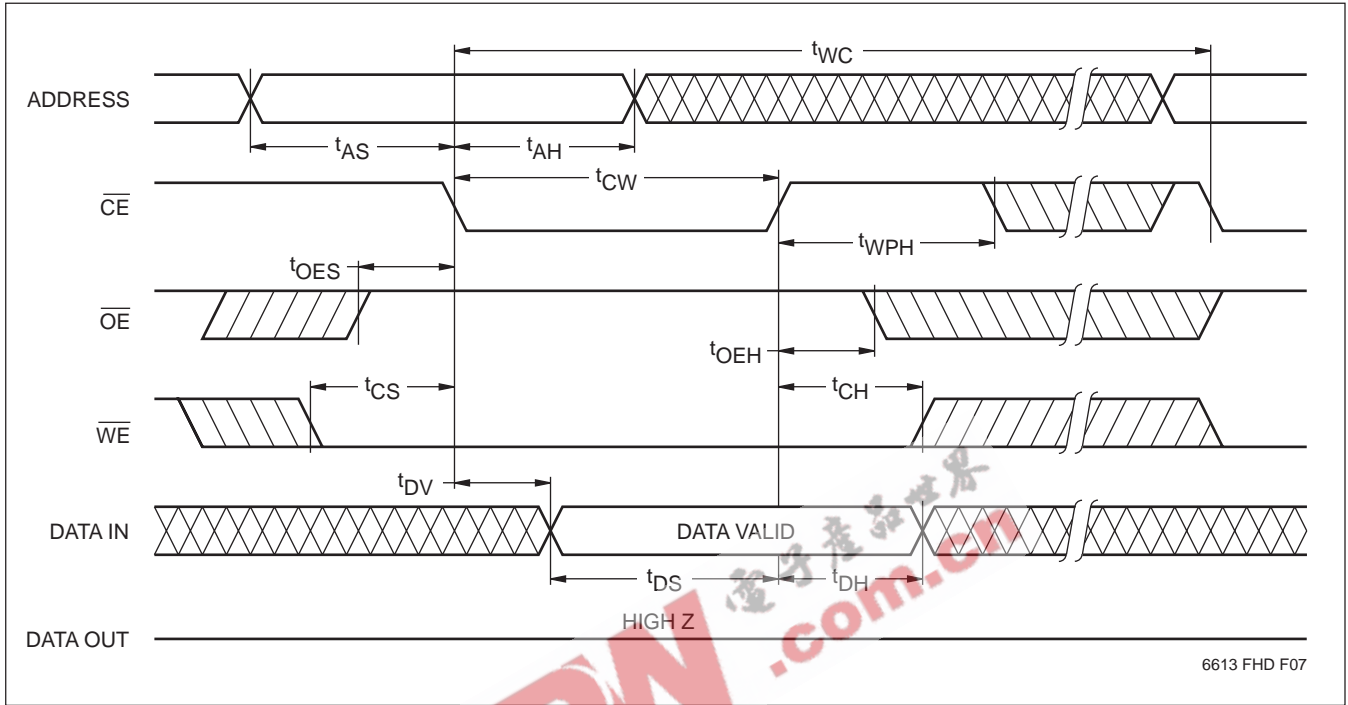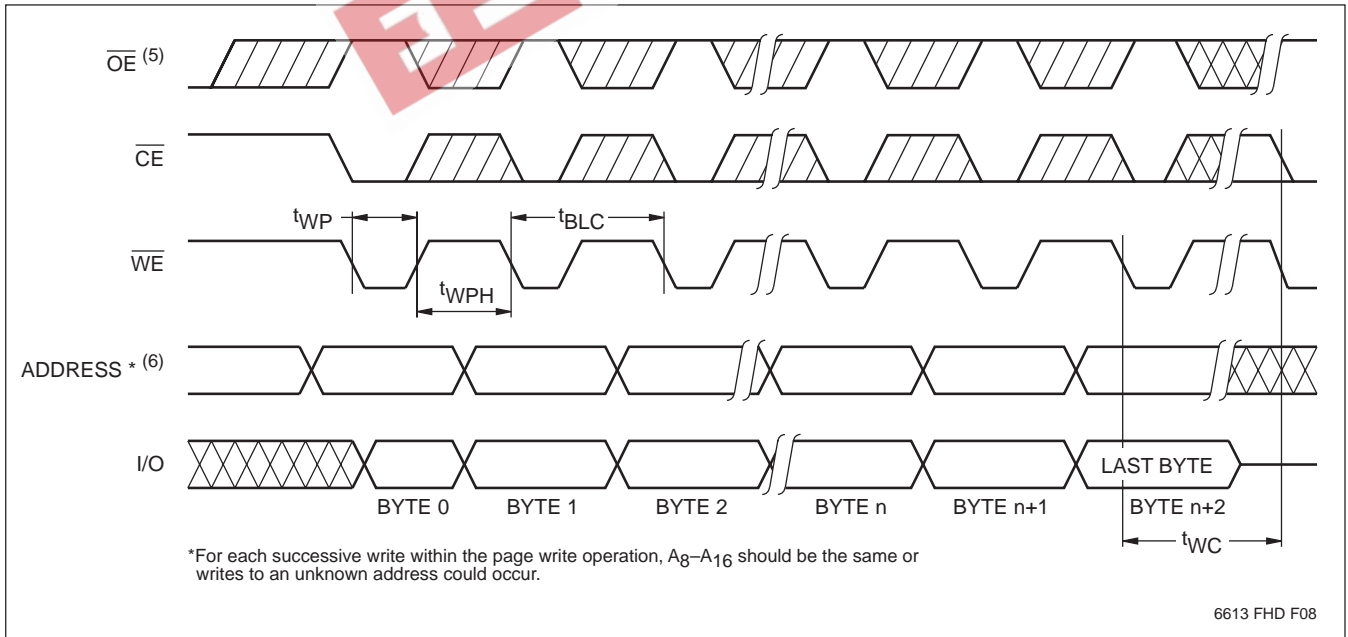
Notes: (5) Between successive byte writes within a page write operation, $\overline{\text{OE}}$ can be strobed LOW: e.g. this can be done with $\overline{\text{CE}}$ and $\overline{\text{WE}}$ HIGH to fetch data from another memory device within the system for the next write; or with $\overline{\text{WE}}$ HIGH and $\overline{\text{CE}}$ LOW effectively performing a polling operation.

(6) The timings shown above are unique to page write operations. Individual byte load operations within the page write must conform to either the $\overline{\text{CE}}$ or $\overline{\text{WE}}$ controlled write cycle timing.

X28HT010

PACKAGING INFORMATION

32-LEAD HERMETIC DUAL IN-LINE PACKAGE TYPE D

1.690 (42.95)
MAX.

0.610 (15.49)
0.500 (12.70)

PIN 1

0.005 (0.13) MIN.

0.100 (2.54) MAX.

SEATING
PLANE

0.232 (5.90) MAX.

0.150 (3.8)
MIN.

0.060 (1.52)
0.015 (0.38)

0.200 (5.08)
0.150 (3.18)

0.065 (1.65)
0.033 (0.84)
TYP. 0.055 (1.40)

0.023 (0.58)
0.014 (0.36)
TYP. 0.018 (0.46)

0.110 (2.79)
0.090 (2.29)
TYP. 0.018 (0.46)

0.620 (15.75)
0.590 (14.99)
TYP. 0.614 (15.60)

0.015 (0.33)
0.008 (0.20)

0°
15°

NOTE: ALL DIMENSIONS IN INCHES (IN PARENTHESES IN MILLIMETERS)

3926 FHD F09

PACKAGING INFORMATION

32-LEAD CERAMIC FLAT PACK TYPE F
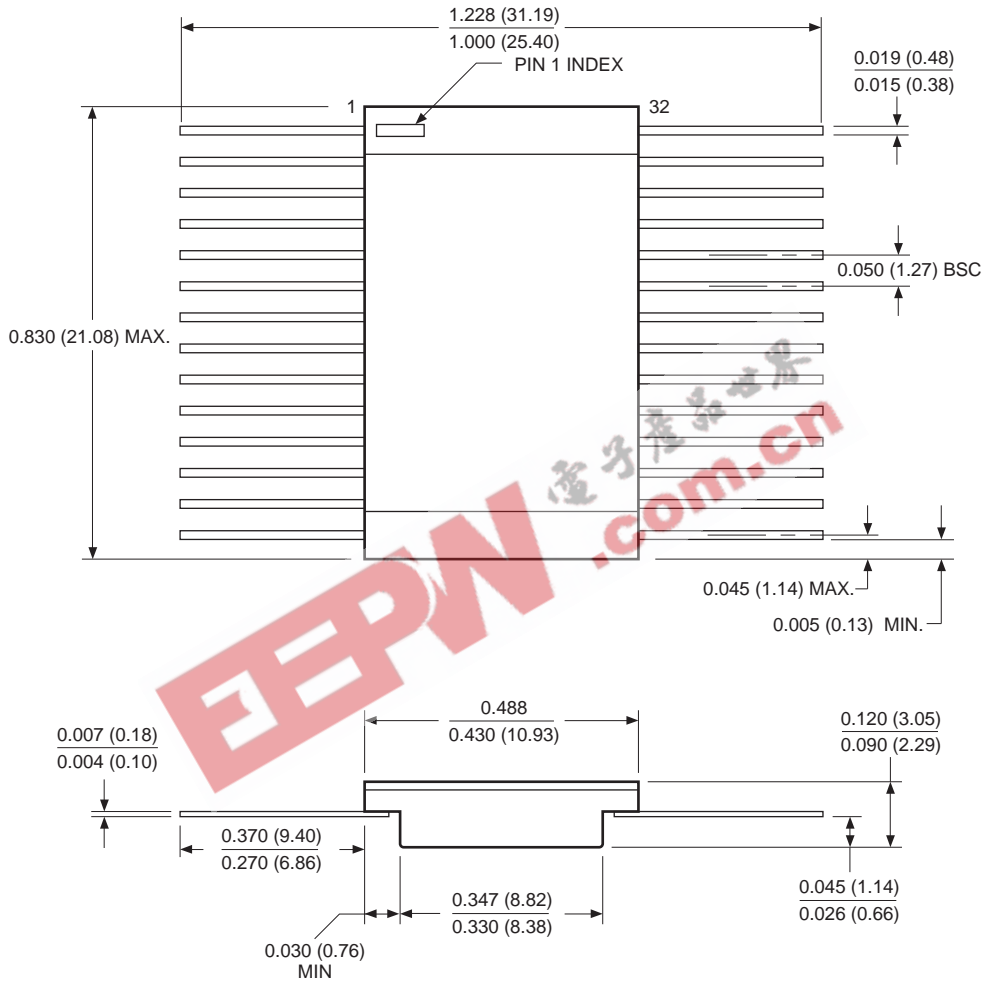
NOTE: ALL DIMENSIONS IN INCHES (IN PARENTHESES IN MILLIMETERS)

3926 FHD F20

X28HT010

PACKAGING INFORMATION
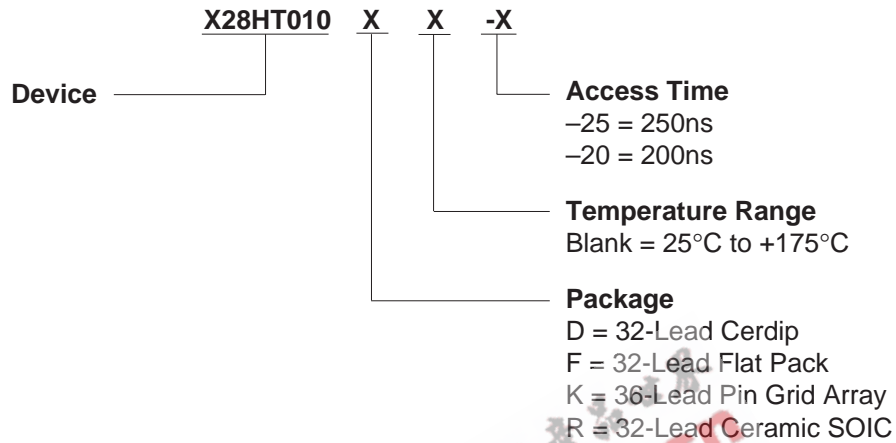
36-LEAD CERAMIC PIN GRID ARRAY PACKAGE TYPE K

NOTE: LEADS 5, 14, 23, & 32

0.008 (0.20)

0.050 (1.27)

TYP. 0.100 (2.54) ALL LEADS

TYP. 0.180 (.010) (4.57 ± .25) 4 CORNERS

TYP. 0.180 (.010) (4.57 ± .25) 4 CORNERS

PIN 1 INDEX

0.770 (19.56) / 0.750 (19.05) SQ

$\frac{0.120\ (3.05)}{0.100\ (2.54)}$

$\frac{0.072\ (1.83)}{0.062\ (1.57)}$

$\frac{0.020\ (0.51)}{0.016\ (0.41)}$

$\frac{0.185\ (4.70)}{0.175\ (4.45)}$
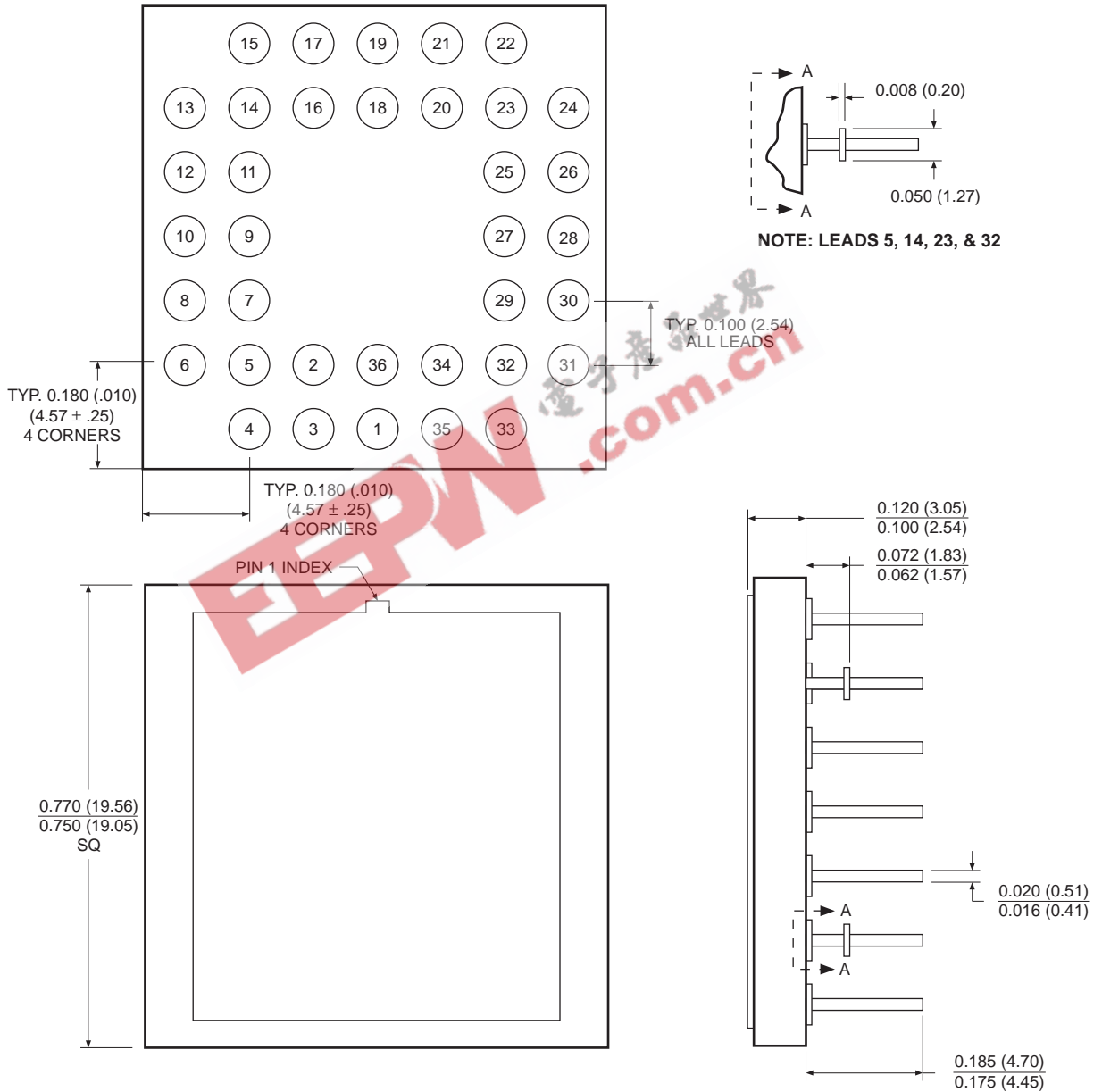
NOTE: ALL DIMENSIONS IN INCHES (IN PARENTHESES IN MILLIMETERS)

3926 FHD F21

PACKAGING INFORMATION

32-LEAD CERAMIC SMALL OUTLINE GULL WING PACKAGE TYPE R

SEE DETAIL "A" FOR LEAD INFORMATION

0.340 ±0.007

0.060 NOM.

0.165 TYP.

0.020 MIN.

0.015 R TYP.

0.035 TYP.

0.015 R TYP.

0.035 MIN.

DETAIL "A"

0.0192 / 0.0138

0.840 MAX.

0.750 ±0.005

0.050

0.440 MAX.

0.560 NOM.

0.050" TYPICAL

0.050" TYPICAL

0.560" TYPICAL

0.030" TYPICAL 32 PLACES

FOOTPRINT
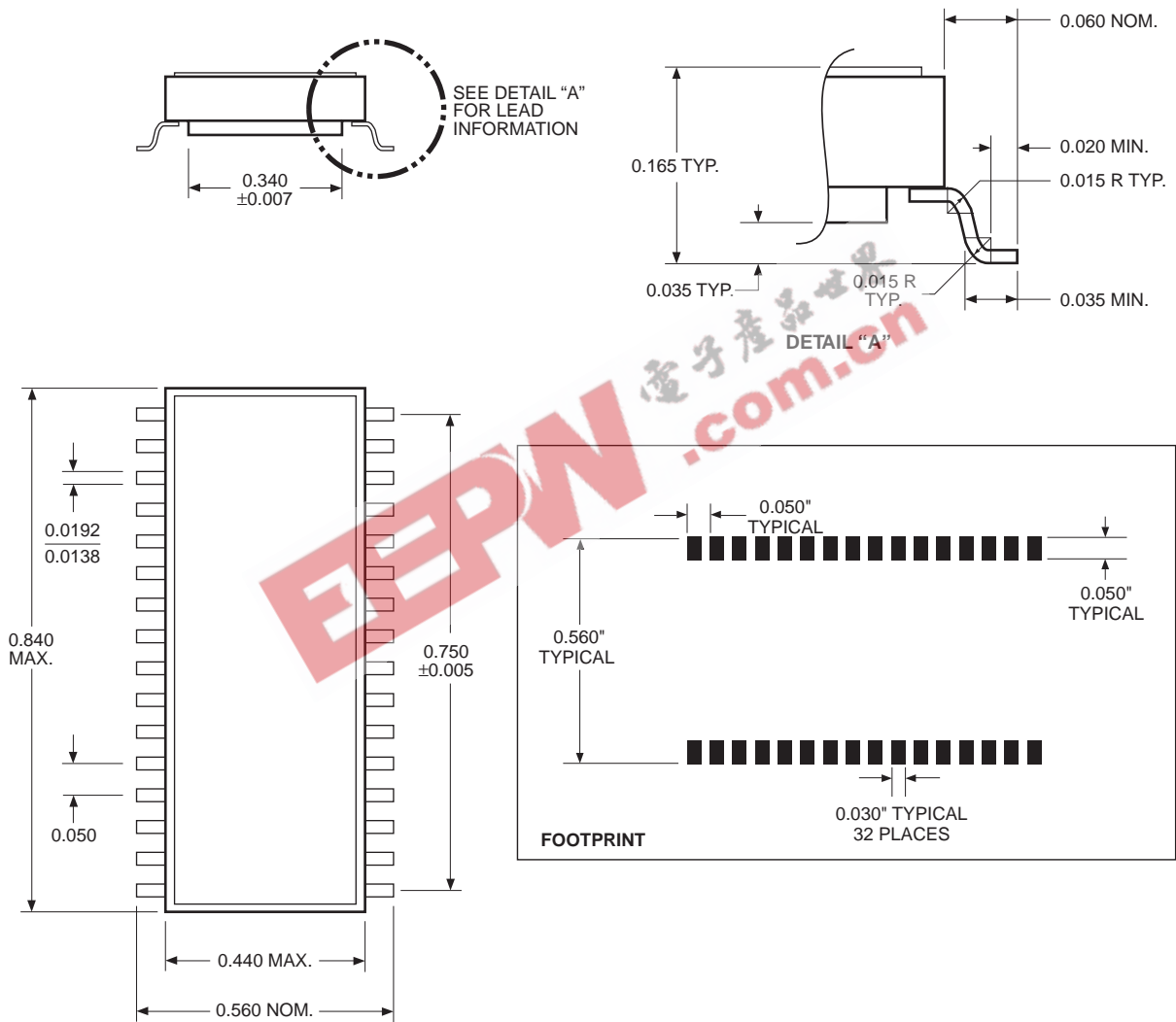
NOTES:
1. ALL DIMENSIONS IN INCHES
2. FORMED LEAD SHALL BE PLANAR WITH RESPECT TO ONE ANOTHER WITHIN 0.004 INCHES

3926 FHD F27

X28HT010

ORDERING INFORMATION

```
              X28HT010  X   X  -X
  Device ─────────┘         │   │  └── Access Time
                            │   │       −25 = 250ns
                            │   │       −20 = 200ns
                            │   │
                            │   └────── Temperature Range
                            │            Blank = 25°C to +175°C
                            │
                            └────────── Package
                                         D = 32-Lead Cerdip
                                         F = 32-Lead Flat Pack
                                         K = 36-Lead Pin Grid Array
                                         R = 32-Lead Ceramic SOIC
```