

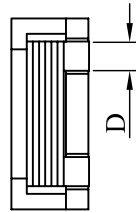
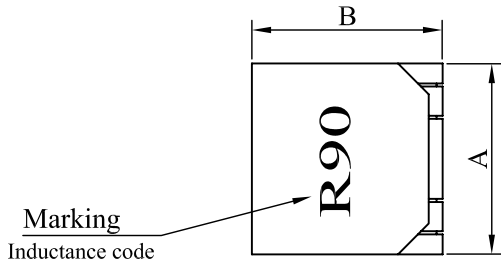
SPECIFICATION FOR APPROVAL

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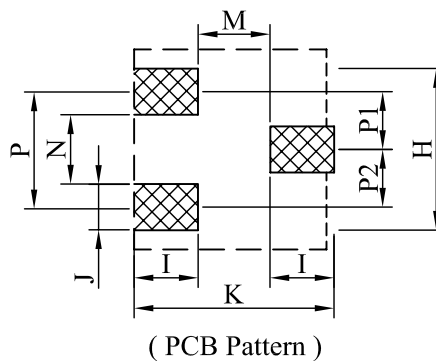
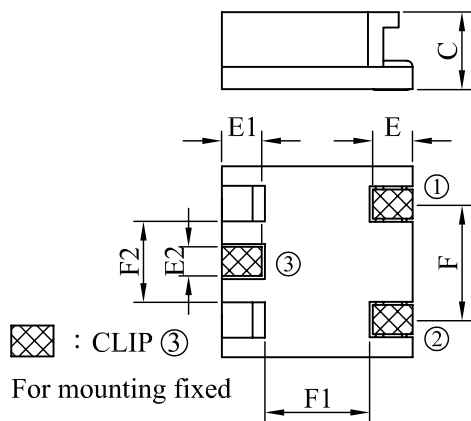
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PROD. NAME	SHIELDED SMD POWER INDUCTOR	ABC'S DWG NO.	SD1205□□□□2□-□□□
		ABC'S ITEM NO.	

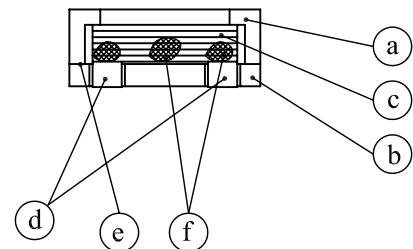
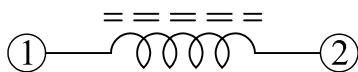
I . MECHANICAL DIMENSIONS :



A :	12.50±0.30	m/m
B :	12.50±0.30	m/m
C :	5.00±0.50	m/m
D :	1.90±0.20	m/m
E :	2.50 nom.	m/m
E1:	3.00 ref.	m/m
E2:	2.00 ref.	m/m
F :	7.50±0.25	m/m
F1:	6.40 ref.	m/m
F2:	5.20 ref.	m/m
H :	10.50 ref.	m/m
I :	4.15 ref.	m/m
J :	3.00 ref.	m/m
K :	13.00 ref.	m/m
M :	4.70 ref.	m/m
N :	4.50 ref.	m/m
P :	7.50 ref.	m/m
P1:	3.75 ref.	m/m
P2:	3.75 ref.	m/m



II . SCHEMATIC DIAGRAM :



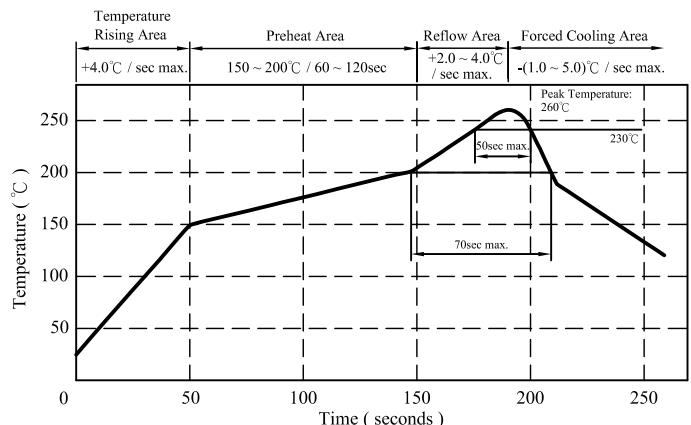
III . MATERIALS LIST :

- a . Core : Ferrite ER core
- b . Core : Ferrite SB core
- c . Wire : Ultra-fine rectangular
Enamelled copper wire
- d . Terminal : Cu/Sn
- e . Adhesive : Epoxy resin
- f . Adhesive : Epoxy resin
- g . Remark : Products comply with RoHS' requirements

Peak Temp : 260°C max.
Max time above 230°C : 50sec max.
Max time above 200°C : 70sec max.

IV . GENERAL SPECIFICATION :

- a . Temp. rise : 40°C max.
- b . Storage temp. : -40°C ~ +125°C
- c . Operating temp. : -40°C ~ +105°C
- d . Resistance to solder heat : 260°C. 10 secs.



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V . ELECTRICAL CHARACTERISTICS :

DWG No.	Initial inductance L0 (uH)	Inductance at flat point L1 (uH)	Flat point ref. (A)	Irms (A)	Isat (A)	DC Resistance max. (mΩ)
SD1205R90Y2□-□□□	0.90±25%	0.75±25%	5.0	18.0	20.0	2.5
SD12051R4Y2□-□□□	1.40±25%	1.25±25%	5.0	15.0	16.0	3.4
SD12052R0Y2□-□□□	2.00±25%	1.80±25%	4.0	12.0	13.0	4.6
SD12053R2Y2□-□□□	3.50±25%	3.20±25%	2.0	8.6	9.0	9.0
SD12054R6Y2□-□□□	4.80±25%	4.60±25%	2.0	8.2	7.2	10.5
SD12056R4Y2□-□□□	6.80±25%	6.40±25%	3.0	7.8	6.0	11.0
SD12058R2Y2□-□□□	8.60±25%	8.20±25%	3.0	7.2	5.4	12.0
SD1205100Y2□-□□□	10.50±25%	10.00±25%	2.0	6.5	4.7	13.5

- 1). □ : Packaging Information... A: Bulk B: Taping Reel
- 2). "-□□□":Reference code
- 3). L : 1V / 100 KHz,HP-4274A ; RDC : CH-502AC
- 4). Measured frequency of inductance is 100 KHz / 1V
- 5). Isat base on inductance drop 20% max. of L1 value
- 6). Irms base on temp. rise 40°C max.

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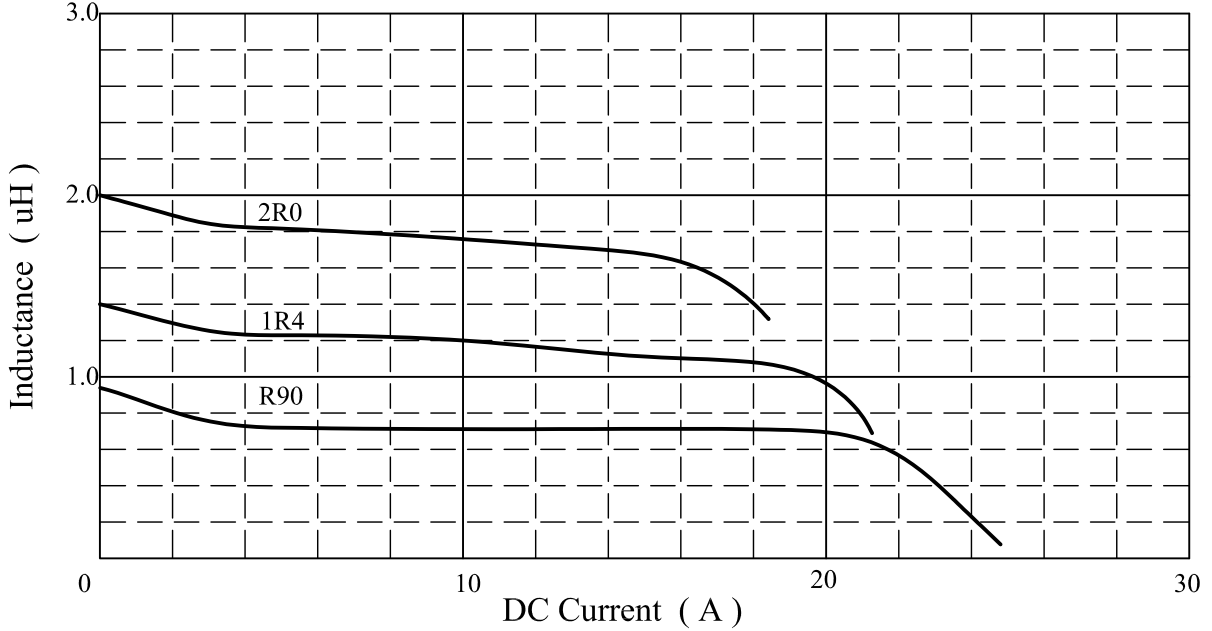
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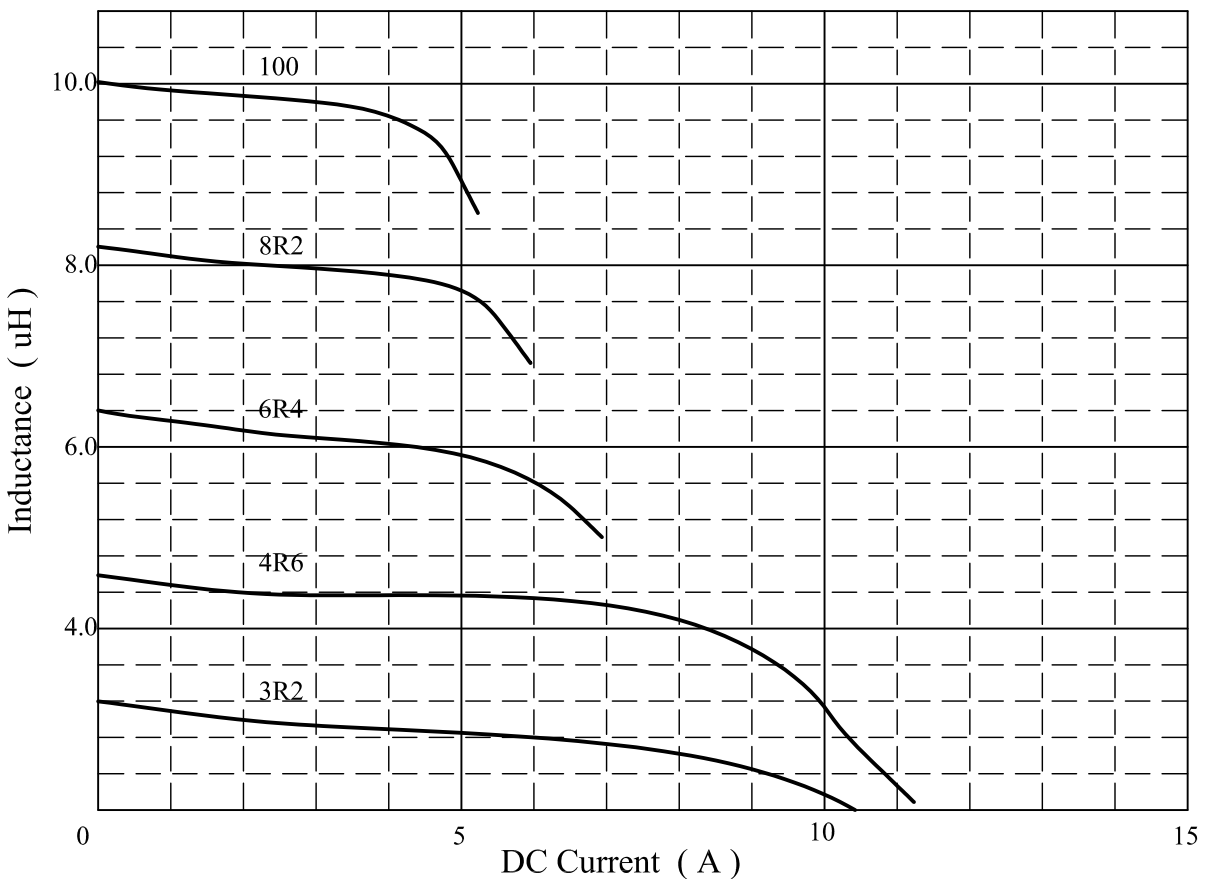
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@ Inductance VS. DC Superposition Characteristics



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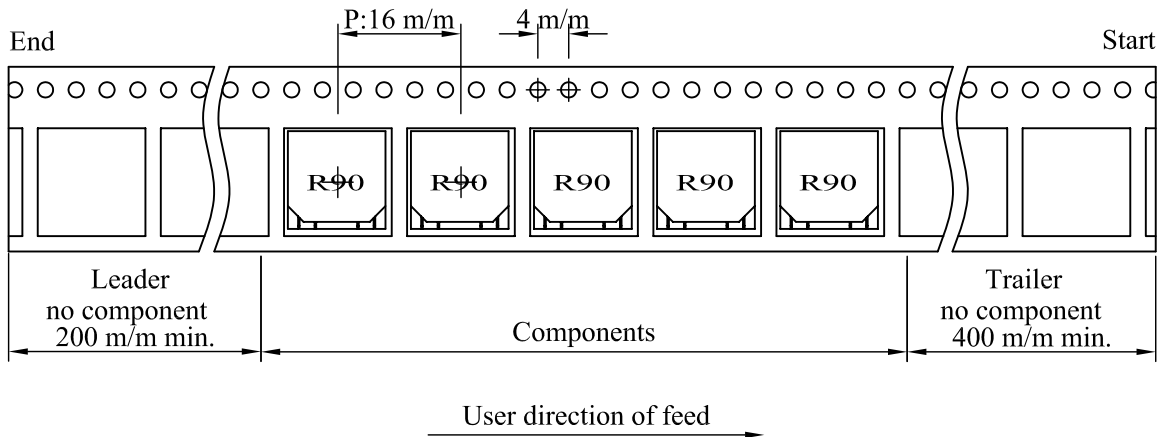
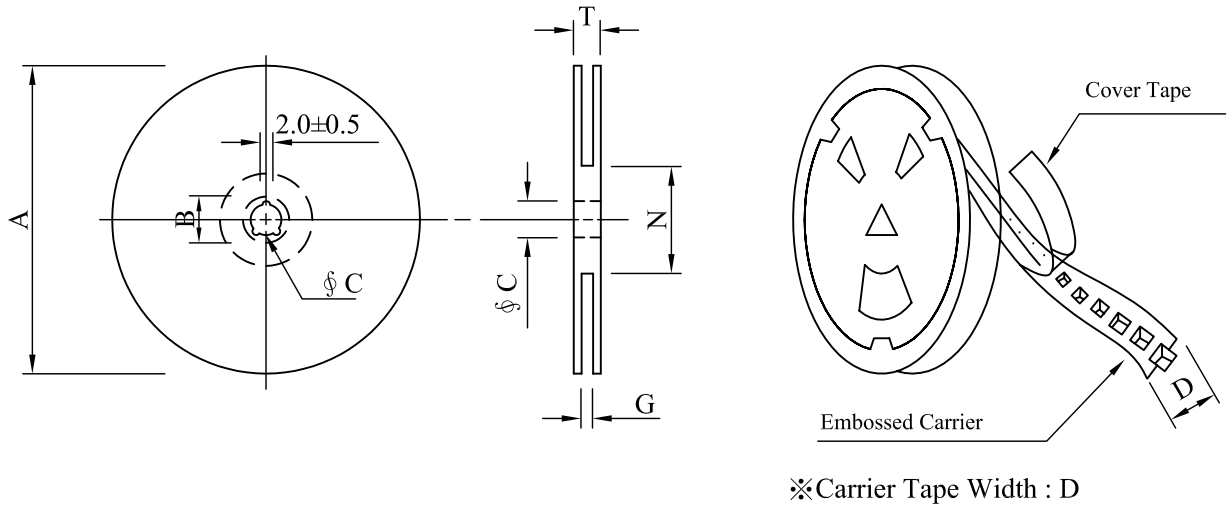
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VI . PACKAGING INFORMATION :

(1) Configuration



(2) Dimensions

Unit:m/m

Style	A	B	C	D	G	N	T
13 - 24	330	21±0.8	13	24	26 ⁺⁰	50 ⁻⁰	30.4

(3) Q'TY & G.W. Per package

Series	Inner : Reel			Outer : Carton		
	Q'TY (pcs)	G.W. (gw)	Style	Q'TY (pcs)	G.W. (Kg)	Size (cm)
SD1205	600	2,150	13 - 24	2,400	11.30	40 x 40 x 24

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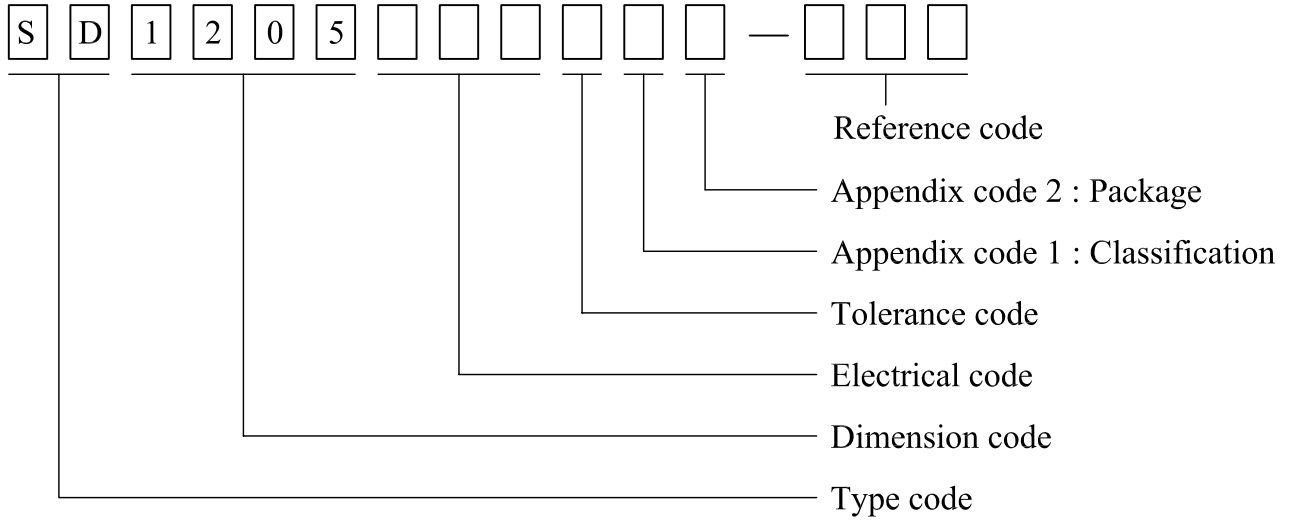
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VII . DWGING NUMBER EXPRESSION :



Appendix code 1 : Product Classification

- L : Lead Free Standard products comply with RoHS' requirements
- 1 ~ 9 : Lead Free Special products comply with RoHS' requirements

Appendix code 2 : Package Information

Code	Inner package	Inner package Q'TY	Remark
A	T.B.D.	T.B.D.	
B	T / R (Reel package)	600 pcs	

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NAME		ABC'S ITEM NO.	

VIII . RELIABILITY TEST :

Test item	Specification																
Solderability	More than 90% of the terminal electrode shall be covered With fresh solder.	Preheat : $150 \pm 25^{\circ}\text{C}$ for 60 seconds Solder : Sn96.5 / Ag3 / Cu0.5 or equivalent Solder temp. : $235 \pm 5^{\circ}\text{C}$ Flux : Rosin Dip time : 4 ± 1 seconds															
Thermal shock test (Temp. cycle)	Inductance shall not change more than $\pm 20\%$	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">Room temp.</td> <td style="text-align: center;">→</td> <td style="text-align: center;">$-25 \pm 2^{\circ}\text{C}$</td> </tr> <tr> <td style="text-align: center;">15 minutes</td> <td></td> <td style="text-align: center;">30 minutes</td> </tr> <tr> <td colspan="3" style="padding: 5px 0 5px 20px;"> </td> </tr> <tr> <td style="text-align: center;">Room temp.</td> <td style="text-align: center;">→</td> <td style="text-align: center;">$85 \pm 2^{\circ}\text{C}$</td> </tr> <tr> <td style="text-align: center;">15 minutes</td> <td></td> <td style="text-align: center;">30 minutes</td> </tr> </table> <p>Total : 50 cycles</p>	Room temp.	→	$-25 \pm 2^{\circ}\text{C}$	15 minutes		30 minutes				Room temp.	→	$85 \pm 2^{\circ}\text{C}$	15 minutes		30 minutes
Room temp.	→	$-25 \pm 2^{\circ}\text{C}$															
15 minutes		30 minutes															
Room temp.	→	$85 \pm 2^{\circ}\text{C}$															
15 minutes		30 minutes															
Humidity Resistance test		<p>Temperature : $40 \pm 2^{\circ}\text{C}$ Humidity : 90 ~ 95%</p> <p>Time : 500 hours</p>															
High temp. Resistance test		<p>Temperature : $105 \pm 2^{\circ}\text{C}$ Applied current : Per spec. Time : 500 hours</p>															

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IX . UL CARD :

OBMW2	January 7, 1988	
Component-Magnet Wire		E104048 (S)
MITSUBISHI CABLE INDUSTRIES LTD		
4-3 IKEJIRI ITAMI , HYOGO 664 JAPAN		
Mtl	Coat Typ	ANSI
Dsg	BC	Oyercoat
EDW-R52	Medis	Ester-imide
		Type
		Temp
		Class
		155
Marking : Company name and type designation on package or reels.		
See General Information Preceding These Recognitions.		
For use only in equipment where the acceptability of the combination is determined by Underwriters Laboratories Inc.		
Report : January 5, 1988.		
302279005	H7642	Underwriters Laboratories Inc.®
		D11/0149909